

The Mining Journal,

RAILWAY AND COMMERCIAL GAZETTE:

FORMING A COMPLETE RECORD OF THE PROCEEDINGS OF ALL PUBLIC COMPANIES.

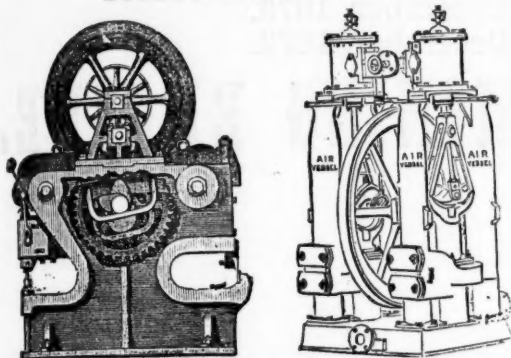
[The MINING JOURNAL is Registered at the General Post Office as a Newspaper, and for Transmission Abroad.]

No. 2086.—VOL. XLV.

LONDON, SATURDAY, AUGUST 14, 1875.

PRICE (WITH THE JOURNAL) SIXPENCE.
PER ANNUM, BY POST, £1 4s.

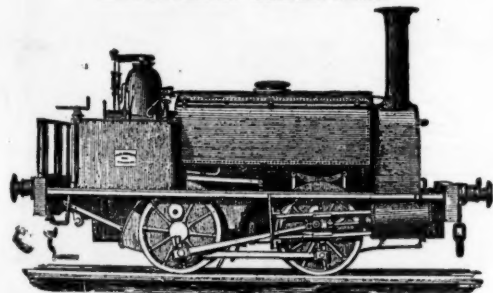
JOHN CAMERON'S
SPECIALITIES ARE ALL SIZES OF
Steam Pumps, Shipbuilders' Tools,
BAR SHEARS.
ESTABLISHED 1852.



OLDFIELD ROAD IRON WORKS,
SALFORD, MANCHESTER.

HENRY HUGHES AND CO.,
FALCON WORKS,
LOUGHBOROUGH.

Honourable Mention—PARIS and VIENNA.



LOCOMOTIVE TANK ENGINES.

For COLLIERIES, MINERAL, and CONTRACTORS' RAILWAYS, of the best materials and workmanship, always in progress, from 6 to 14 in. cylinders, four or six wheels coupled, for cash, hire, or deferred payments.

BICKFORD'S PATENT
FOR CONVEYING
CHARGE IN
OBTAINED THE PRIZE MEDALS at the "ROYAL EXHIBITION" of 1861; at the "INTERNATIONAL EXHIBITION" of 1862, in London; at the "IMPERIAL EXHIBITION," held in Paris, in 1865; at the "INTERNATIONAL EXHIBITION," in Dublin, 1865; at the "UNIVERSAL EXHIBITION," in Paris, 1867; at the "GREAT INDUSTRIAL EXHIBITION," at Altona, in 1869; and at the "UNIVERSAL EXHIBITION," Vienna, in 1873.

BICKFORD, SMITH, AND CO.,
OF TUCKINGMILL, CORNWALL; ADELPHI BANK CHAMBERS, SOUTH JOHN-STREET, LIVERPOOL; and 85, GRACECHURCH-STREET, LONDON, E.C., MANUFACTURERS AND ORIGINAL PATENTEES OF SAFETY-FUSE, having been informed that the name of their firm has been attached to a fuse not of their manufacture, beg to call the attention of the trade and public to the following announcement:—
EVERY COIL OF FUSE MANUFACTURED BY THEM HAS TWO SEPARATE THREADS PASSING THROUGH THE COLUMN OF GUNPOWDER, and BICKFORD, SMITH, AND CO. CLAIM TWO SUCH SEPARATE THREADS as THEIR TRADE MARK.

For Excellence and Practical Success of Engines
Represented by Model exhibited by this Firm.

HARVEY AND CO.,
ENGINEERS AND GENERAL MERCHANTS,
HAYLE, CORNWALL,
HAYLE FOUNDRY WHARF, NINE ELMS, LONDON,
AND 120, GRESHAM HOUSE, E.C.

MANUFACTURERS OF
PUMPING and other LAND ENGINES and MARINE STEAM ENGINES
the largest kind in use, SUGAR MACHINERY, MILLWORK, MINING
MACHINERY, and MACHINERY IN GENERAL.
SHIPBUILDERS IN WOOD AND IRON.

SECONDHAND MINING MACHINERY FOR SALE.
In FIRST-RATE CONDITION, at MODERATE PRICES.

PUMPING ENGINES; WINDING ENGINES; STAMPING ENGINES
STEAM CAPSTANS; and CRUSHERS of various sizes. BOILERS, PIT
WORK of all descriptions, and all kinds of MATERIALS required for
MINING PURPOSES.

THE PATENT PNEUMATIC STAMPS
May be SEEN AT WORK at HAYLE FOUNDRY WHARF, NINE ELMS,
by previous application at either of the above addresses.

BENNETTS' SAFETY FUSE WORKS,
ROSEKEAR, CAMBORNE, CORNWALL.

BLASTING FUSE FOR MINING AND ENGINEERING
PURPOSES,
Suitable for wet or dry ground, and effective in tropical or Polar climates.

W. BENNETTS, having had many years experience as chief engineer with
Messrs. Bickford, Smith, and Co., is now enabled to offer Fuse of every variety of
his own manufacture, of best quality, and at moderate prices.
Price Lists and Sample Cards may be had on application at the above address.
LONDON OFFICE.—H. HUGHES, Esq., 85, GRACECHURCH STREET.



THE MCKEAN ROCK DRILL

IS NOW BEING FURNISHED EXCLUSIVELY FOR THE
ST. GOTHARD TUNNEL OF THE ALPS.

SIXTY MCKEAN DRILLS—MCKEAN RAILWAY TUNNEL AUTOMATIC
DRILL—ordered on 29th April, 1875, are now in course of construction for this work.

THE MCKEAN ROCK DRILL is attaining general use throughout the World for Mining, Tunnelling, Quarrying, and Sub-Marine Boring. EIGHT DIFFERENT TYPES AND SIZES OF THE MCKEAN DRILL are now produced, affording a selection of the most suitable for any special work. The smallest McKean Rock Drill weighs only 70 lbs. ALL MCKEAN'S ROCK DRILLS ARE GUARANTEED FOR A TERM, WITHOUT EXTRA CHARGE.

The MCKEAN ROCK DRILLS are superior for many reasons:—

- They are the most powerful.
- They are the most portable.
- They are the most durable.
- They are the most compact.
- They are of the best mechanical device.
- They contain the fewest parts.
- They have no weak parts.
- They act without shock upon any of the operating parts.
- They work with a lower pressure than any other Rock Drill.
- They may be worked at a higher pressure than any other.
- They may be run with safety to 1500 strokes per minute.
- They do not require a mechanic to work them.
- The same machine may be used for sinking, drifting, or open work.
- They are the smallest, shortest, and lightest of all machines.
- They will give the longest feed without change of tool.
- They work with long or short stroke at pleasure of operator.
- The working parts are best protected against grit, and accidents.
- The various methods of mounting are the most efficient.

FOR MOUNTAINOUS DISTRICTS

Without roads and inaccessible to heavy machinery, the McKean Drills and light special plant are thoroughly adapted.

Owners of Mines in such undeveloped regions have by their use the means of quickly testing and developing their Mineral Properties at small expense.

MERCHANTS AND AGENTS

Purchasing the McKean Rock Drills for export can have the fullest assurance of satisfying their correspondents abroad, and of opening new and profitable trade.

ENGINEERS AND CONTRACTORS SHOULD NOT OVERLOOK
THE ADVANTAGE TO BE GAINED BY THE APPLICATION OF THESE MACHINES IN THE EXECUTION OF CONTRACTS, BASED UPON HAND-LABOUR PRICES.

N.B.—Correspondents should state particulars as to character of work in hand in writing us for information, on receipt of which a special definite answer, with reference to our full illustrated catalogue, will be sent.

250 MACHINES IN USE AND SOLD.

PORTABLE BOILERS, AIR COMPRESSORS, BORING STEEL,
IRON, AND FLEXIBLE TUBING.

The McKean Drill may be seen in operation daily in London.

MCKEAN AND CO.,
ENGINEERS.

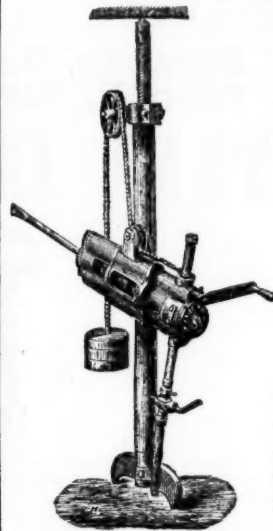
OFFICES.

31, LOMBARD STREET, LONDON, E.C.; and
5, RUE SCRIBE, PARIS.

MANUFACTURED FOR MCKEAN AND CO. BY
MESSRS. P. AND W. MACLELLAN, "CLUTHA IRONWORKS,"
GLASGOW.

THE "WARSOP" ROCK DRILL,

INVOLVING AN ENTIRELY NEW PRINCIPLE.



WORKS AT 16 LBS. PRESSURE.
CHISEL NOT ATTACHED TO PISTON,
THEREFORE NO
FRICTION AGAINST SIDES OF HOLE.
NO JAMMING OR BREAKING DRILLS.
NO FIXING NOR STAYING.
NO STRIKING ACTION IN VALVES.
MAY BE USED WITHOUT ANY
STAND.

N.B.—The under-noted prices are for
THE DRILL COMPLETE,
And instead of INDEFINITE GENERALITIES,
ACCURATE DATA are given below, with the
object of enabling purchasers to compare
the "WARSOP" in all points with other
Drills.

	Weights	Bores	On tripod.	On heading stand.
No. 1.....	65 lbs.....	1½ holes.....	£60	£76
No. 2.....	80 „.....	2 „.....	66	80
No. 3.....	105 „.....	3½ „.....	88	104

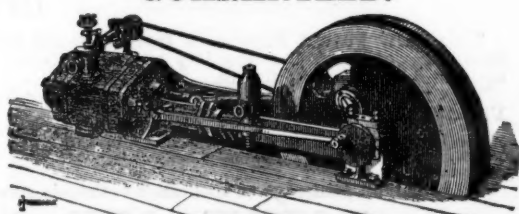
HEADING STAND weighs 1 cwt.

No. 2 DRILL on HEADING STAND (2" bores) ... £76
No. 1 AIR COMPRESSOR and ENGINE 85
W. 1 AIR RECEIVER 23
Total.....£184

ALL PARTICULARS FROM

TANGYE BROTHERS & RAKE,
NEWCASTLE-ON-TYNE.

ECONOMICAL STEAM POWER GUARANTEED.



GENERAL ENGINE & BOILER CO.,
8, UNION COURT, OLD BROAD STREET,
LONDON.

PATENT "EXPRESS" ENGINES.
PATENT EXPANSIVE ENGINES.
PATENT CONDENSING ENGINES.
AIR-COMPRESSING ENGINES.
BLOWING AND PUMPING ENGINES.
WINDING ENGINES.
PATENT HIGH-PRESSURE BOILERS.
CORNISH BOILERS.
VERTICAL CROSS-TUBE BOILERS.
MULTITUBULAR BOILERS.
DONKEY PUMPS.
FEEDWATER HEATERS.

ILLUSTRATED CATALOGUES AND PRICE LIST
ON APPLICATION.

**PENNANCE
FIRE-CLAY AND BRICK COMPANY**

NEAR REDRUTH, CORNWALL.

Are now selling Fire Goods of superior quality, manufactured from clay which has been subjected to the strongest tests, and proved to resist a greater amount of heat than any yet offered in the market.

Samples and prices on application at the Works; or of

Beer, Musgrave, & Co., Merchants,
FALMOUTH.

SELECTED BY THE ADMIRALTY FOR THEIR WORKS.



T. A. WARRINGTON,
CO-PATENTEE OF "THE POWER-JUMPER," SOLE AND EXCLUSIVE AGENT FOR

THE "KAINOTOMON" ROCK DRILL,

THE CHEAPEST AND BEST MACHINE FOR SINKING, MINING, AND QUARRYING.

"THE ECONOMIC" COAL CUTTER,

FOR SIMPLICITY, ECONOMY, AND EFFICIENCY UNEQUALLED.

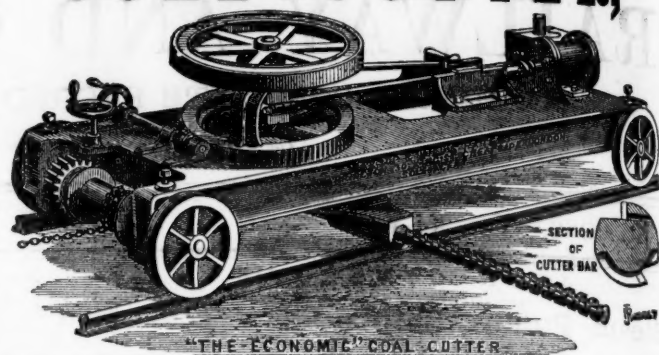
AND SUPERIOR

AIR COMPRESSORS;

ENGINEER AND CONTRACTOR FOR

Mining Machinery of every description.

30, KING STREET, CHEAPSIDE,
LONDON. E.C.



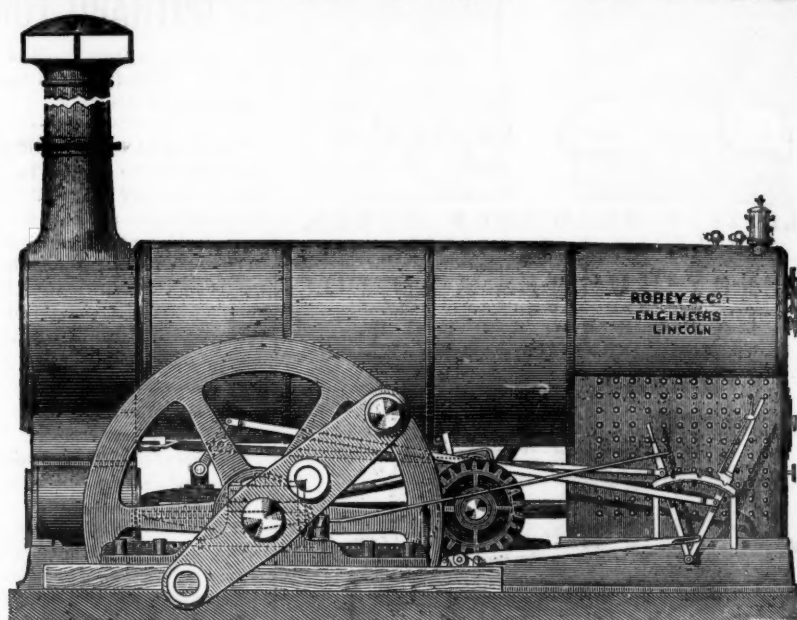
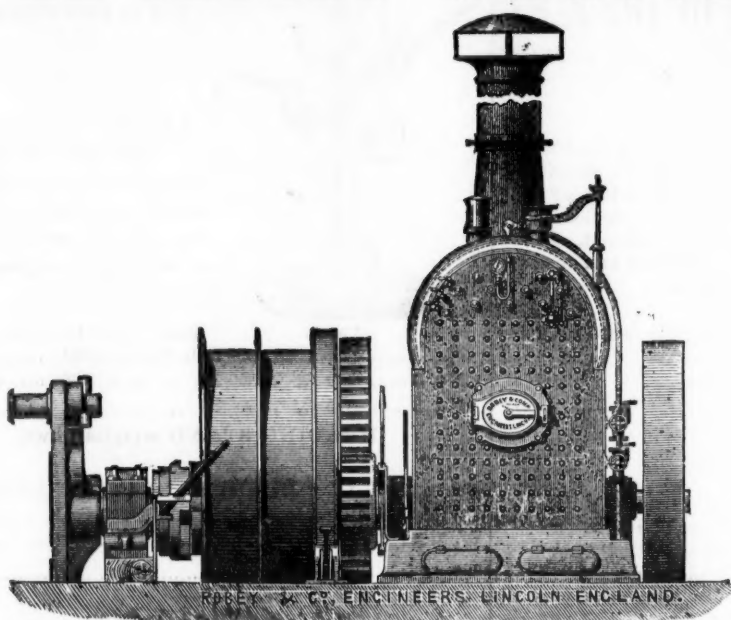
Patent No. 4136

Patent No. 4150

Dated 16th December, 1873.

Dated 17th December, 1873.

THE PATENT IMPROVED ROBEY MINING ENGINE.



Some of the advantages of the New Patent Engine are as follows:

Small first cost.

Saving of time and expense in erecting.

Ease, safety, and economy in working.

Great saving in fuel.

This New Patent Engine is free from all the objections that can be urged against using the old style of Semi-Portable Engine for permanent work, because it possesses the rigidity and durability of the Horizontal Engine, and at the same time retains the advantages of the semi-Portable, in saving time and expense in fixing.

This New Engine is admirably adapted for driving Flour Mills, Saw Mills, Brick Machines, Pumps, Ore Crushers, Stone Breakers, and all descriptions of Fixed Machinery.

ENGINES UP TO 200 EFFECTIVE HORSE-POWER ALWAYS IN PROGRESS.

Prices and full particulars on application to the sole manufacturers:—

ROBEY AND CO., Perseverance Ironworks, Lincoln, England.

CAUTION.—Notice is hereby given, that any person infringing the above Patents will be forthwith proceeded against.

THE "BURLEIGH" ROCK-BORING COMPANY, LIMITED,

100, KING STREET, MANCHESTER.

RICHARD MOTTRAM, SECRETARY.

For Sinking Shafts, Cutting Tunnels and Levels, and General Rock Boring Operations, by contract, and for the Sale or Letting on hire of the

"BURLEIGH" ROCK-BORING MACHINES.

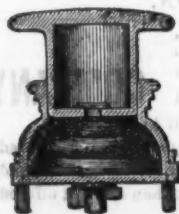
LONDON OFFICE. 96, NEWGATE STREET. E.C.

MESSRS. T. BROWN & CO., ENGINEERS.

THOMAS TURTON AND SONS,

MANUFACTURERS OF
CAST STEEL FOR PUNCHES, TAPS, and DIES
TURNING TOOLS, CHISELS, &c.CAST STEEL PISTON RODS, CRANK PINS, CON
NECTING RODS, STRAIGHT and CRANK
AXLES, SHAFTS and

FORGINGS OF EVERY DESCRIPTION.

DOUBLESHEARSTEEL
BLISTER STEEL,
SPRING STEEL,
GERMAN STEEL,
Locomotive Engine, Railway Carriage and Wagon
Springs and Buffers.FILES MARKED
T. TURTON
EDGE TOOTH MARKED
WM. GREAVES & SON

SHEAF WORKS AND SPRING WORKS, SHEFFIELD.

LONDON WAREHOUSE, 35, QUEEN STREET, CANNON STREET, CITY, E.C.
Where the largest stock of steel, files, tools, &c., may be selected from.

Teams Patent Hemp and Wire Rope Works,

GATESHEAD-ON-TYNE.

DIXON, CORBITT, AND SPENCER.

MANUFACTURERS of every description of ROUND and FLAT ROPES of any length for COLLIERY, RAILWAY, AGRICULTURAL
SHIPPING, and other purposes, and guaranteed of the highest standard of strength.

Best Selected Charcoal Iron, Best Crucible Cast Steel, and extra strong Improved Steel Round and Flat Wire Ropes; Compound-laid non-rotating Flexible Ropes, in Iron or Steel for small gear and sinking purposes; Best Selected Charcoal Iron Guide Ropes; Galvanised and Plain Ropes for capstans, crabs, suspension bridges, canal towing, &c.; Patent Steel Plough Ropes; Galvanised Signal and Fencing Strands; Copper Rope Lightning Conductors; Steel, Iron, and Copper Bush Cords; Picture Cords; Russian, Italian, and Manila Hemp Round and Flat Ropes; White and Tarred Hemp and Flax Spun Yarns; Round and Flat Rope Pulleys and Patent Springs for same; Galvanised Wire Rope for Ships' Standing Rigging; Russian, Italian, Manila, and Coir Cordage; Towlines, Warps, and other Lines for Shipping Purposes; Ships' Rigging fitted by experienced workmen.

D., C., and S. beg to call special attention to the advantages to be derived by adopting their EXTRA STRONG IMPROVED STEEL ROPES, for lifting heavy loads in deep mines, also in hauling from long distances; a considerable reduction is effected in weight, friction materially reduced, and an extra amount of work got out of the rope—a rope 8 lbs. per fathom being equal in strength to an iron rope 20 lbs. per fathom, or an ordinary steel rope 12 lbs. per fathom.

Original Correspondence.

ON THE ANTHRACITIC COAL OF DEMONTE, NEAR CUNEO, IN THE ITALIAN ALPS—No. II.

By the Chevalier W. P. JERVIS, Conservator of the Royal Italian Industrial Museum in Turin, &c., &c.

[Translated from the *Industriale*, of Milan, with additional information.]

§ 8.—Geological and Topographical Position of the Coal.

About one-third of the distance measured in a line normal to the strike of the Serpentine and Euphotide in the direction of the quartz, five beds of anthracitic coal have been already brought to light, of which the lowest one is only 33 ft. above the base of the argillaceous schists, which rest, as has been said, upon the talcose schists, the strike being as usual from N.W. to S.E. magnetic. I have been able to trace one or other of these beds from the Val Grana, in the commune of San Pietro Monferrato, as far as the valley of Valloriate, a distance of several miles, though the coal follows still further at either extremity of the line. The point where the coal is best seen is in the gully of the Gran Gorgia, region of Monfais, where the levels of the mine have been driven, and after this in the researches of Perosa, in the valley of Valloriate, on the opposite side of the mountain, and in a less evident manner in some intermediate points. A circumstance directly bearing on the working of the mine, which deserves particular attention in this place, is as follows: There are many hundreds of acres of ground where, in the midst of the grass of the pastures no other rock is seen but immense masses of serpentine interspersed between smaller blocks and fragments of the same nature. At first I came to the same very natural conclusion as my learned predecessors in the study of the ground, believing that the rock below was all serpentine, and only after rigid investigation was I able to ascertain the true nature of this rock. In fact, these are nothing but more or less rounded erratic blocks, rolled down from the higher parts of the mountain by the agency of ice and snow and torrential water, and which have been in process of time buried to certain depths in the ground by the subsequent addition of smaller stones around them on every side, some of them, indeed, scarcely appearing above the surface of the grass. They all rest, however, quite independently on the argillaceous carboniferous schists, so that coal may also be found underneath, and where this is the case not the slightest dislocation or perturbation whatever has ensued to interrupt the continuation of levels or shafts.

I hold very much to the fact of having ascertained that the coal beds form one uninterrupted series from one end to the other of the concession. Hence it is evident that in the course of time levels may also be opened so as to traverse the entire length of ground specified, except in cases where the beds have been denuded and carried away in the act of scooping out the transverse ravines. The continuity of position of the coal beds affords the best guarantee for the abundance of the mineral. All these considerations together bring one to the irresistible conviction that the coal of these mountains should never be worked by more than one mining company, otherwise neither of them could have much chance of success.

§ 9.—Proximity of the Beds of Anthracitic Coal hitherto discovered. Its nature as Fuel.

The vertical distance between the beds of coal hitherto found varies between 23 ft. and 115 ft.—in other words, they are very near to each other, a circumstance facilitating their working. The rock intervening between the beds and on each wall is uniformly the same, consisting of argillaceous schists, lead-grey, brown, and brownish purple. The hanging wall, generally sufficiently solid and tenacious, rarely requires timbering. At the footwall 1 in. of fatty clay is frequently found, which would render the extraction of the coal an easy task. Faults are to be met with no doubt, as is common to other coal fields, but they produce a merely local strangulation of the beds, and will not prevent the levels from being driven through them. A peculiarity in the rock announces the vicinity of a fault, for there blackish clays occur, and groups of crystallised quartz in limpid prisms, with terminal planes, perfectly distinct from the massive quartz met with in the nodules described above in the midst of the schists. Generally, the beds of coal dip sufficiently to permit of the mineral being extracted with great facility, and thence lowered to the level where the railway will be placed for hauling it away. On the other hand, the inclination is not such as would prevent the filling of the part already worked maintaining its position. The topographical configuration of the ground being of a mountainous nature, with deep ravines, will render it superfluous for many a year to recur to pumps for draining the workings, and the small quantity of water which may be met with in this dry rock will all pass by means of a small lateral ditch through the adit level.

An incalculable economic advantage will present itself to those who may work the mine of Monfais—suffice to mention it in a few passing words. By means of horizontal galleries or levels, and without the necessity of making a single vertical shaft, it will be possible at a small cost to extract all the coal found in the upper part of the ravine over an area of 330 acres (150 hectares), and for a vertical height of at least 275 fms., without the necessity of a single vertical shaft for extraction or even ventilation. The ventilating winzes, owing to the peculiar configuration of the ground, will pass entirely through the beds themselves, as will the inclined planes for lowering the coal to the adit, whence it will be taken to the high road by inclined planes, or if worked on a small scale by aerial wires. In the whole course of my numerous journeys in most of the countries of Europe I never saw any coal beds presenting conditions so exceptionally favourable. Near the surface the coal of Demonte undergoes a considerable decomposition, becoming clayey, colouring in black the adjacent rock with which it is so intimately associated that in many instances it is quite impossible, without proceeding into the mountain by means of levels or borings, to ascertain the thickness of the beds.

§ 10.—Physical and Chemical Properties of the Coal.

True anthracite, which may be typified by that of Pennsylvania, is compact, with conchoidal fracture. The anthracitic coal of Demonte is hard, of a fine lamellar structure, but has a property in common with all anthracite in being absolutely free from any trace of fibrous tissue or planes of cleavage and fracture, nor does it ever contain organic remains of any kind. A fine black dust is very frequently intercalated mechanically between the lamellae, which are somewhat metallic in appearance. When taken in the hand it leaves a black stain, easily removed by washing in water without soap, because it is not greasy. The specific gravity is very high, being 1.71, so that it is considerably more than lignite or common coal, the specific gravity of English coals being on an average 1.3, and that of Scotch coal often even lower. The high specific gravity must be attributed to the enormous pressure to which the coal has been subjected in the lofty mountain chain in which it is found, as well as to the greater proportion of ashes it contains, and the small quantity of volatile gaseous principles. In the samples submitted for examination and analysis scarcely a trace of sulphur was found, a considerable advantage, and which leads to the supposition that in the course of ages, in the act of losing the volatile combustible portions, the pyrites originally existing in it was converted into sulphate of iron, or green vitriol, which, being eminently soluble in water, has been washed out, and into peroxide of iron, which is found in the ashes. Such chemical changes will certainly be traced down to the natural drainage level of the valley, to which the workings of the mine will certainly not reach for a considerable number of years.

Two analyses of the anthracitic coal have been made at Turin at my request: the first taken from the level at Monfais, not far from the surface, gave—

Fixed carbon	76.00
Hydroscopic water	4.80
Combustible volatile principles	2.20
Ashes	17.00
Sulphur—not even a trace	— = 100.00

Lead reduced by an ounce of coal 24 ozs. Calorific units corresponding to the above result 5704 (Berthier's method).

Last February my colleague, Prof. Silvestri, was kind enough to

make an analysis himself of a sample extracted a year later, and brought back by me from the mine last autumn. He found—

Fixed carbon	74.00
Hydroscopic water	6.20
Combustible volatile principles	1.30
Ashes	17.00
Sulphur—indeterminable traces	— = 100.00

Lead reduced by an ounce of coal 27.68 ozs. Calorific units corresponding to this result 6239.

§ 11.—Utility of this Coal for Manufacturing and other purposes.

Being very deficient in combustible gases, such as oxygen and hydrogen, the anthracitic coal of Demonte necessarily requires a considerable current of air in order to convert its carbon into carbonic acid, or even carbonic oxide. This air should preferably be impelled with a blast, in order to produce the complete effect. Burnt alone and without an artificial draught the coal soon becomes covered with a thin coating of flesh-coloured impalpable dust, consisting of ashes without any cohesion. When in very small fragments, and with a current of air supplied by bellows, or a blast apparatus of any kind, it burns completely, especially if stirred from time to time with an iron rod. The addition of a small proportion of moistened charcoal facilitates the combustion. A very great heat is given out in a concentrated form, as is notoriously the case, but in a still greater measure, with the American anthracite. In pieces it will be a valuable fuel for smelting iron ores, deoxidising them powerfully, without adding sulphur; the same may be said of melting pig-iron for iron foundries. To all mechanical fitting shops it will be no less useful; and for smithies in general, nail and wire manufactories, glass and brick kilns, for silk-winding mills—of which the number in this part of Italy is considerable—dye-houses, chemical works, and numerous other applications, the price of English coal generally burnt in Turin being extremely high, no less than 22. per ton, often more. Reduced to the state of dust and mixed with charcoal, bituminous lignite, or English coal, all bound together with about 10 per cent. of tarry matter, such as bray, it constitutes an excellent artificial fuel, and it is in this state particularly that I believe it is destined to render eminent services to the country for evaporating purposes.

Mr. Zienkiewicz, superintending engineer of the works for the manufacture of the artificial fuel in Alexandria, belonging to the North Italy Railway Company, after having tried the Demonte coal, which he made into artificial blocks, such as those described, pronounced "that it could be employed advantageously in manufactories for the boiler of fixed engines." The blocks made by him were experimented in the great machine works of Ansaldo and Co., at Sampierdarena, Genoa, probably the largest and most complete manufactory of steam machinery in Italy, giving the most satisfactory results, as may be seen from the annexed table:—

RESULTS OF THE EXPERIMENTS MADE WITH THE ANTHRACITIC COAL OF DEMONTE IN THE MACHINE FACTORY OF ANSALDO AND CO., AT SAMPIERDARENA, GENOA.

No. of the experiment.	Nature of the fuel employed in making artificial bricks.					Water evaporated by 1 lb. of fuel.	Residue. Ashes and cinders.
	Demonte anthracitic coal.	Lignite (Tertiary period).	French coal (Carboniferous formation).	Powdered charcoal.	Liquid tar.		
Block No. 1	50	50	—	—	10	5.44	25
2	70	30	—	—	10	4.80	25
3	100	—	—	—	10	5.35	25
4	50	—	50	—	10	5.90	16
5	70	30	—	—	4 10	5.36	16
6	50	50	—	—	10 10	4.52	19
7	80	—	—	20	4 10	4.60	25
Anthracitic coal alone, in pieces.	100	—	—	—	—	3.86	10

N.B.—In block No. 6 the coal and lignite were employed by volume, not by weight. In the last experiment there is evidently a mistake in the quantity of ashes, which the mean of the analysis has shown to be 17.75 per cent.

But also for household purposes there would be a great demand for the artificial blocks of this coal if properly prepared and sufficiently rich in flame-producing elements. The blocks should preferably be about the size of a common brick, and hollow for the free access of atmospheric air, such being already in use in France, so that they would be precisely similar to ordinary hollow bricks. The price of wood now used for fuel is enormously high; in Turin it costs about 12. 9s. per ton, but as 2 tons of wood only produce the heat of 1 ton of coal, a quantity of wood equivalent to 1 ton of coal costs 24. 18s. It is a common custom for families, even among the gentry, to light the kitchen fire previous to preparing each meal, and then putting it out again. In winter time a small household requires about 3s. worth of wood per diem, from all which it will be seen what a boon a coal mine would be to the country.

(To be continued in next week's Journal.)

THE UTILISATION OF SLACK COAL.

SIR.—The above is the heading of a most interesting article in last week's Journal, and as you have done so much by that able statement to awaken public attention to the importance of utilising "slack coal," I trust that you will allow me, as a hard worker at that problem, to correct an error into which you have naturally fallen. I refer to the assumption in that article that no means have been discovered in this country by which any considerable advance can be made in turning our colliery dust to account.

I am happy to have the honour of asserting, with the guarantee in my behalf of practical results on a large scale, that my long series of metallurgical patents have proved, on ample smelting trial, to afford a complete solution of the "slack" difficulty, because under all these patents, which are secured by me in every nation where a patent is worth having, it will be more to the smelter's interest to crush all his coal to dust than to use it any longer in the lump state.

A large iron blast-furnace is working my pig-iron process in the North of England, through the enterprise of a most public spirited ironmaster, and the results obtained daily prove that by this process the dust of coal has found an unlimited market, and that in all probability the slack of a colliery will command a higher price than its lumps within two years from the present date. The reason for the absolute certainty that such result has been attained is this—that although by no chance whatever could Bessemer pig heretofore be produced from the ore and fuel employed by the ironmaster to whom I refer, he is now able under my process, used in an old common blast-furnace, to turn out a metal commanding the highest market price. I must add that when the process is got into perfect trim there are sound practical grounds for anticipating that a ton of the finest quality of Bessemer pig will be produced from any ore, however loaded with sulphur or silica, by this process with about one-third the present quantity of fuel, the whole of which fuel may then, if desired, be colliery dust. By a kindred, though different, process I have succeeded in making the finest cast-steel direct from the ore without any intervening stage of producing pig-iron, and in this way I am confident that a metal never before available for anything but costly tools can be turned out at a price as low as that of the cheapest common bar-iron.

In this process, also, the slack of coal or any powdered fuel will find an enormous market, and I have no doubt that the saving, or avoidance, in future of that painstaking care on the part of the colliester to which you have drawn attention will cause a large economy in the cost of fuel. It is obvious that a much more "dashing," go-ahead mode of applying force to the seams of coal will be adopted when once the making of slack will be no loss, and although I am assured by men of standing in the iron trade that I hold a colossal fortune in my grasp, my greatest pride in the practically decisive results attained through my patents lies in the consciousness that I have won some title to be regarded as one of those whose mission it is to make "two blades of grass to grow where before only one grew"—whom you designate the true patriots.

The American process to which you refer may be very good in its way, but could be of no possible value as the means of feeding those fuel-gluttons, the blast-furnaces, which are the only consumers fit to

devour the coal slack of the whole world. Your readers need not turn their financial telescope for sight of help to the far West, because it is already an accomplished fact working on a large scale in their midst, and I hope to find time in a few weeks to publish my entire metal processes in the *Mining Journal*. These relate to the manufacture of pig-iron, malleable iron, and steel direct from ore without smelting, copper pure in one single process, and zinc. Each of these is the means of growing the double blade of grass, and the certain remedy for the coalowner's greatest loss.

It may not be wholly without interest to some of your readers to know that I was led to these metallurgical inventions entirely through a series of perfectly fruitless experiments which I made with the view of utilising colliery slack as a fuel for general use. When I had "burned my fingers" in this way, I turned to the homeopathic remedy of plunging them into a blast-furnace by commencing those metallurgical investigations which have yielded such a splendid result. As economy in the public interest, and not the benefit of any particular class or trade, was the object advocated in your article upon this subject, I may perhaps be allowed to add that under my steel and malleable iron process, the powdered, cheap, uncondensed charcoal made from sods of peat cut with a spade, and charred in earth-covered heaps, will produce the finest and least costly description of cast-steel.

WM. A. LITTLE, C.E., F.C.S.
Woodstock Lodge, Hammersmith, Aug. 9.

THE SOUDLEY IRONWORKS.

SIR.—Our attention has been called to a paragraph from your Forest of Dean correspondent in the Journal of July 24. Will you allow us to state that the distraint and announcement of sale therein referred to were illegal, and that, acting on the advice of our counsel, we have commenced an action against Mr. Woodgate, laying our damages at 5000*l.*, and that we have paid into Court the sum of 1100*l.* to abide the result.

MORRISON, BEAUCLEER, AND CO.
55, St. George's-square, London, S.W.

CONVEX VERSUS CONCAVE BUDDLES FOR TIN DRESSING.

SIR.—At the annual excursion of the Miners' Association of Cornwall and Devon, held at Dolcoath and the Red River on Wednesday, the merits and demerits of the convex and concave buddles were freely discussed. Some parties giving preference to the one, whilst others maintained with equal zeal the other should be patronised. And who shall decide when doctors disagree? Perhaps some mine agent who has had the working of these buddles will kindly explain whether it is necessary to have both in a mine to perform the work satisfactorily, or if one is more suitable for fine work than the other. And if it is not asking too much, taking all things into consideration, which is the better buddle of the two? As the concave buddle is no longer protected by patent, all parties being at liberty to use either, some good practical hints on the advantage of these buddles would, doubtless, be of great interest and value to the readers of the *Mining Journal*.

Beacon, Aug. 12.

FLAGSTAFF MINING COMPANY.

SIR.—As a shareholder, I have carefully read the reports and letters which have appeared in your valuable Journal. The company evidently has been most shamefully wronged, and cunning artifices practised which demand the bitterest condemnation. It may be injudicious, when impositions such as Mr. Woodfield's report reveals to us, to admit the weakness of our position and the relentless avarice of finance to bring a momentary relief at the cost of embarrassment and crushing intrigues such as have been enforced, to determine the points raised by a correspondent signing himself "North Cornwall." 30,000 shares, of 10*l.* each, equal to 300,000*l.*, represents the capital of the company, independent of the mortgage claimed by Mr. Davis as the vendor. How much of this British money was paid in promotion, &c., is premature. Nevertheless, a large portion of this, I have no doubt, presses with great severity on a class of persons described in a book recently published—"Ye Vampyres." The Chairman intimated at the meeting that the late directors would refund 16,000*l.* if proceedings were not taken against them. The next question is, On what terms will Mr. Davis give up possession? and, failing such negotiations, will he submit the case to arbitration, care being taken that no more victims are inveigled into the toils. An influential directorate, one of whom was re-appointed at the shareholders' meeting, and the others by the directors, will, it is hoped, bring about an amicable settlement without the suicidal policy of putting forth a feeble effort in the United States law courts to touch the delinquencies of the past. The directors, when they have discerned the real features of the case, will, it is hoped, get us out of the net, and give us a clear and succinct statement of the affairs of the company, and an edifying narrative, as will make a British investor wise as to his future dealings. The shares are now sold at 30*s.* each—that is, 45,000*l.* will buy the mine, which originally cost 300,000*l.*

A HOLDER OF FORTY SHARES.

THE CLIFTON SILVER MINING COMPANY (LIMITED).

SIR.—This may not reach the shareholders of the Clifton Silver Mining Company (Limited) in time to influence their action with regard to the deed of trust under which this mine is likely to pass into the hands of the Pennsylvania Lead Company, but if not to the shareholders this communication may be still of benefit to those amongst them who also hold debenture bonds jointly with the Pennsylvania Lead Company. Before entering into details, I wish to state that I have no interests whatever direct or indirect in any of the parties concerned, but am led to the statement solely by the desire to promote legitimate business, and prevent unnecessary loss, if possible. What I state is the result of practical working the ore of the Clifton Mine, and of careful gathering of information from those who can know best. Your correspondent shareholders, correct as they may be in all other particulars, are certainly shooting beyond the mark if their words are to be understood as conveying the idea that on the part of the Pennsylvania Lead Company any roundabout intention of getting hold of the Clifton Mine led to their buying into the Clifton debenture bonds. This company is altogether composed of so highly esteemed business circles in Pittsburgh that unsquare dealing is just as much out of repute and out of question as in any Lombard-street bank.

The Pennsylvania Lead Company wished to secure good soft argentiferous lead ores, which the Clifton was reported to produce, and, therefore, assisted in their production by buying the bonds. As the Clifton does not produce in the natural state the class of ores which the Pennsylvania Lead Company is desirous of procuring, this company probably to-day considers the Clifton Mine as much a dead loss as most of the shareholders do. Notwithstanding all this, the Clifton Mine can be worked with large profits as a financial success, but not unless the same preparatory steps are taken which are required to effect this result, not less on American mines than of those of all other continents. This is the transformation of the ores produced into a marketable shape on the mine, or in its immediate vicinity.

If the Terrible Mine netted \$17,124 profits to its English stockholders in 1874 with the concentrating of its ores on the mine, it would only have resulted in loss without it. The fact having been established that Clifton ore in its crude state would not bear the expense of shipping to Pittsburgh, a number of car loads of this ore was sent by the agent, Mr. Eichbaum, to our works for testing them by mechanical concentration. The result was that the silver of the crude ore in part only concentrates with the galena, about an equal part of the silver concentrates with the iron and copper pyrites, and another part about 6 ozs. to the ton are lost with the waste rock. The clean concentrated galena can be sold and shipped to Pittsburgh or elsewhere. The pyrites contain silver and copper enough to make them very acceptable to the Boston Colorado Smelting Company, whose works are situated right close near the Clifton Mine. The rock which would be left on the dump after concentration would cost no freight, and only such product as would bear the expense would have to be shipped. With the proper aid in constructing concentration works, probably not more than 2000, for

THE SICKER SAFE AND STRONG ROOM COMPANY (Limited).
The directors have taken on long lease the extensive premises adjoining South Station on the London and North-Western Railway, formerly occupied as a main railway engine shed, and have fitted up the same for the purpose of carrying out all kinds of turntable works. These, when complete, will form the largest and most approved works of the kind in the world, and, with the above, will enable the company to accept contracts for the construction of all kinds of machinery in Great Britain, or perhaps the only place in the world where such machinery could be employed, will enable the company to accept contracts for the construction of all kinds of machinery in Great Britain, or perhaps the only place in the world where such machinery could be employed, will enable the company to accept contracts for the construction of all kinds of machinery in Great Britain, or perhaps the only place in the world where such machinery could be employed.

had not done so. He went on to add that he had no hesitation in saying that they had one of the best quartz mines in the world.

Mr. ASTON asked Mr. Kitto how it was that his statement regarding the value of the mine differed from the statement made a short time since by Prof. Price?

Mr. SCHOFIELD said the recent discoveries had completely altered the circumstances, and altogether changed the appearance of the mine.

Mr. KITTO said he had recently seen a letter written by Prof. Price, in which that gentleman corroborated all that he (Mr. Kitto) had said as to the value of the mine. If he had not made new discoveries of ore he should have advised them to restrict their operations to the adit level, and to provide by a deep tunnel for unwatering the mine 450 ft. below the present bottom of the mine. So convinced was he of the value of the mine that he was prepared to undertake the management without any remuneration beyond a commission upon the profits. Of course, Prof. Price was not responsible for the way in which the mine had been opened up; he presumed the previous mining engineer was responsible for that, and no doubt it was thought at the time the best way of opening up the mine.

Mr. SCHOFIELD said that machinery for sinking was on the mine, and the directors had only spent about 1000*l.* or 2000*l.* in the last 12 months in sinking the shaft.

Mr. ASTON: Is Professor Price still the financial agent of the mine?

Mr. SCHOFIELD said he was.

Mr. KITTO said the agreement entered into with the new manager, Mr. Jenkins (one of the best gold miners in California), was that he was to have the entire control of the mine, and do as he liked, and only consult Professor Price, the financial agent, with regard to the purchase of new machinery. As regarded the value of the sulphurets, he estimated that when concentrated they would give 70*l.* per ton, and he believed they could be concentrated at a small expense. He left word at the mine that they were to proceed with the concentration of the sulphurets.

The CHAIRMAN: Let me explain that Capt. Jenkins is now managing the mine under the instructions of the London directors, which instructions are in accord with the views of Mr. Kitto. It has been explained to Capt. Jenkins that his remuneration will be increased with the prosperity of the company.

Mr. ASTON asked whether Mr. Kitto's opinion was that the mine had been mismanaged, and the money wasted?—Mr. KITTO said he could scarcely say he expected to express an opinion upon that point. He had described the mine as he saw it. He could only say that if he had been sent out in the first instance to open up the mine he should have done it very differently to what it had been done.

Mr. JOHN ELLIOTT pointed out that the new discoveries had completely changed the policy to be pursued in opening up the mine, but the old drifts and tunnels were not useless, and although they had not yet produced a profit they would tell in the future work.

A SHAREHOLDER asked how it was that the Sierra Buttes Company had not located the adjoining ground in which Mr. Kitto had made such valuable discoveries?—Mr. KITTO said there was no doubt the Sierra Buttes contemplated locating this piece of ground.

Mr. JOHN ELLIOTT said that by the mining laws of America a person must find a lode before he could locate it; Mr. Kitto intersected it before he went to locate it.

Mr. KITTO said that the new location had enhanced the company's property by 20,000*l.* or 30,000*l.* He calculated when everything was in good order they would be able to crush about 3000 tons per month, and they could easily estimate what it would come to at 7*l.* per ton, deducting 3*l.* per ton for cost. This was without reckoning anything for the sulphurets.

Mr. CORRIGAN: The sulphurets will be the most valuable part of the mine.

After some further unimportant discussion the Chairman now called upon Mr. John Elliott to say a few words to the shareholders.

Mr. JOHN ELLIOTT said he was present as a learner rather than as a teacher. He might say he had very little knowledge of the Independence Mine six weeks ago, but having been asked to join the board he endeavored to master all the details of its existing position, which was certainly full of promise, so much so as to induce him to undertake the duties of a director. Since then it had no much improved that he thought they might congratulate each other on the present position of the company. With respect to mistakes having been made the same remark would apply to all mines. When they spoke by the light of information subsequently gleaned they, of course, could see where they might save a good deal of money and lay out the works to greater advantage. He was a shareholder in a large quarry in Wales, where two successive companies made great and serious mistakes, but this had been since entirely remedied, and they were now working successfully. Of course, if in this mine the shafts had been sunk on the new lodes, they might have had more success. They had now not only got a body of ore which would pay to work, but he hoped there would also be sufficient profits to allow of the formation of a reserve fund, so as to commence the formation of the tunnel before it was actually required. There was no doubt they had a true fissure vein, and sufficient ore in sight to yield a good return upon the capital. He had had the opportunity of a private interview with Capt. Kitto, who left a most favourable impression on his mind as to the future prospects of this company, and he had seldom seen more promising specimens of auriferous quartz than those brought over by Mr. Kitto. As regarded the sulphurets, he was cognizant of experiments by an expert chemist, who had now brought his trial to a satisfactory result, and he hoped to be able to deal with those sulphurets successfully. The sulphurets were still at the mine, and the directors would consider the best means of dealing with them. He thought the prospects of the company were good, and he was glad to have joined it in good time, he hoped, to reap the benefit of the improved state of things. (Cheers.)

The SECRETARY then read the last report, which has been received from Mr. Jenkins, the manager.

On the motion of Mr. GUTIERREZ, seconded by the CHAIRMAN, a vote of thanks was awarded to Mr. Kitto.

A vote of thanks to the Chairman for his conduct in the chair closed the proceedings.

LLANARMON LEAD MINING COMPANY.

An extraordinary general meeting of shareholders was held at the offices, New Broad-street, on Thursday, to receive a statement of the expenditure up to the end of July, and to take into consideration the issuing of a further amount of debentures, or to determine as to the advisability of winding-up the company voluntarily.

Mr. J. H. BRAUND in the chair.

The notice convening the meeting was read.

The report of the directors stated that the work at the mine recommenced on May 10, that good progress has been made in driving the cross-out to the Nant lode, and that the manager is very sanguine about the future prospects of the mine. Since the works were recommenced there has been 212*l.* expended for preparing, cleaning, pumping out the water, and re-timbering—the advantage of which will be entirely lost if the works are again brought to a standstill for want of funds. The whole of the debentures have not been subscribed for, and they would urge upon each and every shareholder the desirability of immediately taking the remainder—150*l.*—if not at once, at any rate before the end of the year, so that the works may be actively carried on may be continued without interruption, and that the Nant lode, the object for which they are working, may be proved. Every economy consistent with attaining the desired result is being exercised by the directors in carrying on the operations, and they sincerely believe that they only require the co-operation of their fellow-shareholders to make the company a great success.

The report of the manager (Capt. William Clemence) stated that they recommenced operations on May 10. In the first place, they cleaned the engine and machinery, cleaned the boilers and flues, and put additional gauges to boilers, as required by the Metalliferous Mines Act. They repaired the shaft, put strong timber in sundry places, cleared falls, and fixed pipes to carry water into the cisterns; and having put all things into working order preparatory to starting, they started the engine May 27. After working hard, and with great difficulty, they got the mine cleared of water and sand by June 11, when they resumed the driving of the 7*l.* or bottom level cross-out, which went on regularly until June 22, when they cut into strong water, which overpowered the engine for three days and three nights, but by June 25 they got in for; and although the new feed is rather strong, the engine can keep it under, going eight strokes per minute. They are pleased to see the change, for when the lode is open, and, consequently, more promising for bearing abundance of lead ore. The cross-out has been extended 5 fathoms. They have 10 fathoms more to drive to intersect the lode—a continuation of Bog lode, which yielded a great quantity of ore, and he is pleased to tell them that the ground is more favourable for driving than it has hitherto been. He has set a bargain to drive the cross out north on the course of the cross-branch, to be carried 6*l.* high by 4*l.* wide, by eight men, at 11*l.* per fathom. The total number of hands employed is 12. He would earnestly advise them to push on the cross-out, as, in his opinion, they will cut a rich lode at the junction, for they are now down in the best bearing measures of the district, and down below the shale bed. The ground they are now driving through is of the same character as that of the old workings, near the junction of the Who-can-tell and Nant lodes, where strong lead ore was found dipping under the shale bed. There is more clay on the west wall of the cross-branch, the quantity of spar spotted with sulphur is increasing, and the appearance of the end-to-day looks very cheering.

The CHAIRMAN, having explained the objects of the meeting, stated that the account of receipts and expenditure showed that the amount received on debentures had been 420*l.* One of the directors, Mr. Morrell, who had very kindly visited the mine, and had advanced 80*l.* out of his own pocket to keep the works in active progress, would tell them the result of his own personal examination of the property, but before doing so he would read the report just received from the mine, as follows:—

Aug. 11.—I have now come up from underground, and the following is the latest news:—The 7*l.* cross-out has been driven north from the engine-shaft 11 fms. 1*l.*, leaving 3 fms. 5*l.* more to drive to intersect the east and west lode, or main lode of the district. We have now passed the big vugh 1 fm. 3*l.*—9*l.* since setting-day—in settled powder or blasting ground, which will stand without timber. The cross-vein is 2 ft. 6 in. wide, and carries its course regular, and contains beautiful ground for producing ore. I hope you will hold on for a few weeks more and all will be well.—Wm. CLEMENCE.

Reverting to the accounts of the expenditure for the past three months' working, he (the Chairman) mentioned that the liabilities exceeded the assets by 59*l.* 11*l.* 9*l.*, but to this had to be added the current expenses for this month, which would bring up the amount to 200*l.*; a margin would be required beyond this, because if they were fortunate enough to cut the lode good—in other words, accomplish the object for which the company was originally started—there must be a sufficient sum in hand to open it out, so as to realise its advantages. Mr. Morrell was perfectly satisfied with the mine, and it had given the board great pleasure in finding Mr. Morrell expressing perfect confidence in their manager, Capt. Clemence. Mr. Morrell considered a more capable man could not be easily found. The main part of the money raised since the last meeting has been expended upon the mine, owing to the fact that when pumping operations were resumed a great deal of sand was found at the bottom of the shaft, necessitating new appliances, the whole of which would have been avoided had they been able to keep the pumps at work. It appeared that a small sum of money would be sufficient to enable them to be satisfied whether or not there were really

good reasons for continuing any longer the development of the property, and he would now ask the meeting to discuss as to the best and most speedy way to raise sufficient money to enable them to decide this most important point.

Mr. MORELL said he had personally visited the mine, and examined everything about it as well as the cost-sheets, just the same as if the property had been entirely his own, and he was bound to say he was perfectly satisfied with the way in which it was managed. He felt convinced everything was being done for the benefit of the shareholders. No alteration or improvement could possibly be made. The increased cost was fully and satisfactorily accounted for by the additional consumption of coal occasioned by the unexpected influx of water. From all he could ascertain there was no difficulty whatever in arriving at the long looked-for junction by the end of the present month or the beginning of September, and it would be utterly suicidal on the part of the shareholders to stop the mine before this junction had been reached. Still it was very hard that the few shareholders should be expected to provide the means to benefit the many, and probably realise the benefit of the expenditure now proposed to be made. Under any circumstances, however, it would not be policy to abandon the property because others would not assist themselves.

Mr. BAILLIE said they were in safe hands, both as regards the expenditure at the mine and the honesty and intelligence of their directors; and it appeared that either the additional money required must be provided or the mine abandoned. He had made up his mind as a holder of 100 shares not to subscribe any more capital, but since hearing the explanations afforded he would withdraw that determination.

A protracted discussion ensued, during which several suggestions and propositions were made. It was eventually resolved (upon the proposition of the CHAIRMAN, seconded by Mr. MORELL) that the directors be empowered to issue debentures to the amount of 500*l.*, bearing a preferential dividend of 50 per cent., such issue to be in 100 bonds of 5*l.* each, and the proceeds to be applied solely for the exploration of the mine. Upwards of 240*l.* was subscribed in the room, upon the condition that the balance be taken by the remaining shareholders.

A vote of thanks to the Chairman terminated the proceedings.

NEW PRINCE OF WALES SLATE COMPANY.

An ordinary general meeting of shareholders was held at the company's offices, St. Clement's House, on Wednesday.

Mr. T. HARVEY (managing director) in the chair.

Mr. G. J. GRAY (the secretary) read the notice convening the meeting, and the following report of the directors, the report of the quarry manager and the statement of accounts being taken as read.

In submitting their report the directors are glad to be able to congratulate the shareholders upon the improved position and prospects of the undertaking. The most important subject to which they have to allude is the redemption in February last, for 5000*l.*, of the balance of the claim on the ground landlord on the Cwm Trwsol and Blaen-y-Pennant estates, by which the property has been secured for the shareholders (subject to the rights of the debenture-holders) for the remaining terms of the lease (about 30 years) free of rent, royalty, or compensation for surface damaged. The Gorsedda property, purchased by this company for 5000*l.*, has already proved to be a most advantageous bargain, as in addition to the amount (5000*l.*) received for the railway portion alone, 2000*l.* has, since the date of the last report, been realised by the sale of the two farms, and the company have still left on hand the Gorsedda Quarry, 35 cottages and manager's house, and the valuable machine house and machinery at Ynys-y-pandy, which latter has been put in order, and is now available for the manufacture of slabs, &c.

The Gorsedda Junction and Portmadoc Railway, which runs through this company's property, has been completed, and is now open for traffic—a cheap and easy means of transit being thus provided, without the company's having had to contribute anything towards its cost. The directors hope to be in a position to repeat at an early date that they have either leased or sold the Gorsedda Quarry, as also the valuable vein of slate belonging to the company situated near the Cwm Dwyfor Mines. The shareholders are aware that, by a resolution passed on Jan. 21 last the directors were empowered to borrow 10,000*l.* on mortgage. The directors have recently appointed Mr. John Francis, late manager at Lord Penrhys's quarry, as general manager of the company in Wales. The Cwm Dwyfor Mines, which were sold by this company for 5000*l.*, a royalty of 1-15th being reserved, are in active work, and a large quantity of ore has been raised, upon which the royalty will be payable as soon as the ore is sold. Mr. H. S. Bates and Mr. L. Logan, two of the directors, retire by rotation at this meeting, but offer themselves for re-election. The auditor, Mr. J. T. Snell, also retires, but offers himself for re-election.

The CHAIRMAN, in moving the reception and adoption of the report and accounts, said that the shareholders had heard the report read, and had had an opportunity of perusing the accounts, and he hoped they had found the one and the other satisfactory. Since they last met much had been done which had placed the company in a far better position than they were in at date of the last meeting.

He referred particularly to the settlement of the claims of the ground landlord. The principal thing they had been striving for for years had also been obtained—cheap and ready means of transit for their produce. The Gorsedda Junction and Portmadoc Railway had been completed not only to the quarry, but a mile beyond the quarry to a valuable slate vein belonging to the company, and to the Cwm Dwyfor Mines. Of course, this had involved many difficulties and much strenuous exertion, but they might now congratulate themselves upon the completion of the work. They would more fully appreciate the importance of this when he told them that for years they paid 10*l.* per ton for carriage to Carnarvon, and had since paid 12*l.* per ton, but by the railway it would be only about 2*l.* 6*l.*, so that they could readily judge of the inestimable value of the railway.

Many, no doubt, supposed that the quarry was emerging from infancy, if not still in infancy, but the old shareholders, of whom he was himself the largest, whose shares stood at 10*l.* per share, knew what was done previous to the reconstruction of the company. The old company sold about 7000*l.* worth of slates from the upper galleries—a thing certainly unparalleled in the county of Carnarvon—but they had now attained a higher position than they had ever done previously, and by spending a little more money might anticipate large and continuous returns. In addition to what they might expect from the old quarry, there had been work going on which had produced a large return of profit to the company, as shown by the balance-sheet. They had sold a mine out of the Prince of Wales Company's property for 5000*l.*, and a royalty of 1-15th, which might be regarded as clear profit. It might be said that it was not so, as a portion of their property had been parted with but if they sold 50,000*l.* worth of slate from the working of their quarry they parted with a portion of their property just in the same way. In addition to that—and here he was compelled to speak personally—he purchased the Gorsedda property, with the railway, which had cost upwards of 100,000*l.*, for 5000*l.*, and handed it over to the company, subsequently re-selling portions to other companies.

He re-sold the railway portion alone for 5000*l.*, or the cost to the company of the whole property, and subsequently sold two farms for 2000*l.*, giving 2000*l.* of profit to the company, which, besides, had still in its possession the Gorsedda Quarry, the very valuable machine house and machinery at Ynys-y-pandy, manager's house, and 35 cottages. For these operations he looked forward to receiving some day a handsome remuneration from the shareholders. Altogether there had been since the establishment of the new company a clear and undoubted profit, taking into account what had been already realised and what they had still left, of not less than from 17,000*l.* to 20,000*l.* The total expense from the inception of the company to the present time had been nearly all discharged out of the profits already realised, and they had, moreover, 10,000*l.* of un-realised property, all available, in their hands. They had now, no doubt, all the facts before them to enable them to understand what had been done, and what remained to be done. The shareholders gave up half of their shares in the old company to obtain shares in this, but they might congratulate themselves upon having nearly developed one of the most valuable quarries in the Principality. They had within a mile of the old quarry a valuable slate vein. The railway has its terminus in the vein, they could work away the slate for a mile, and put it direct into the trucks. They had also the Gorsedda Quarry, which required but little more to develop it. It produces capital slabs, and he had no doubt that when it was further developed it would produce good slates also. If they could not congratulate themselves upon putting a dividend into their pocket that day they could at least see that they had a very valuable property. All the directors except himself were new shareholders, and as the new shareholders represented only between 2000 and 3000 shares of 5*l.* each in the capital of the company, whilst the interest of the old shareholders represented between 4000 and 5000 shares which had cost them 10*l.* per share, the old shareholders felt they were not adequately represented at the board, and that the time had come when that question should be considered. He thought they should place at least one more old shareholder on the board, especially as four out of the six directors being resident at a distance it was inconvenient sometimes to form a board. He did not think that he ought to trouble them any longer, and would, therefore, move that the report of the directors and balance-sheet be received and adopted.

Rev. J. H. SHORT seconded the resolution, which was put to the meeting, and carried unanimously.

Rev. L. LOGAN said that from the appointment of Mr. John Francis (late manager of the Penrhys Quarry) as general manager in Wales they hoped for good results.

As to the relative interests of the old and the new shareholders, he reminded them that it was the new capital that had so largely improved the old shareholders' property, and he therefore thought the old shareholders should now find more money to develop the property further.

Major H. S. Bates and the Rev. Logan Logan were then re-elected directors, and Mr. James Maw was added to the board, that the old shareholders might be more fully represented. Mr. J. T. Snell was re-appointed auditor, and the business of the meeting was declared closed.

An extraordinary general meeting was held immediately after, at which the two special resolutions passed on the 14th ult. with reference to the payment of a bonus to certain of the new shareholders were confirmed.—Mr. BLEE, in proposing that the best thanks of the meeting be given to the Chairman and directors, remarked that, with regard to their Chairman, he was glad to see that his health was so far restored as to enable him again to take an active part in the management, for he believed he was always ready to do too much work than too little. He felt that the interest he had taken as Chairman of the company, in securing the profit which was entirely his own for the company was most gratifying. When the purchase was made the company were possessed of no means whatever of making it, yet they were given the full advantage of it. They had sold the railway for as much as the whole property had cost them, had the amount of 2000*l.* profit from the sale of the farms, and had still the quarry and a machine-shop and building which, although up, was not a builder, he could safely say must have cost several thousands to put company, and would, therefore, move that a cordial vote of thanks be given to the Chairman for his conduct in the chair, and to the Chairman and directors for their past services.

The vote was carried by acclamation, and acknowledged by Mr. Harvey and the Rev. Logan Logan, the latter remarking that the directors were quite aware how much Mr. Harvey had done for the interest of the company.

The proceedings then terminated.

SOUTH GREAT WORK MINING COMPANY.

A general meeting of shareholders was held at the company's offices, Gresham Buildings, Basinghall-street, on Monday.

Mr. J. L. GODDARD in the chair.

Mr. GRANVILLE SHARP (the secretary) read the notice convening the meeting, and stated that the call which they would have to make was really to liquidate debts incurred prior to April 10, the date of the special meeting. For the sake of simplification, he had prepared two sets of accounts—one for the ten weeks prior to April 10, and another for the ten weeks since that date, which he had marked as Account A and Account B respectively. It was arranged at the special meeting that there should be a special meeting immediately after the present one, for the purpose of considering the desirability of winding-up the concern; but under the altered circumstances—knowing that the mine was now paying—he did not think it necessary to call the special meeting for winding up. The profit on the B account was 55*l.* 2*l.* 5*l.*, and the general account showed a balance against the mine of 125*l.* 13*l.*

The CHAIRMAN considered the position of the mine had much altered since they last met, and would now certainly be inclined to give it some further trial. They had incurred an additional month's costs, but he understood that there were no bills or ore to meet them.

Capt. REED said that the labour cost had been about 17*l.*, and the merchant's bills 40*l.* or 42*l.*, and the tin bill against this was 193*l.*, showing a difference of 20*l.*, but they could have sold tin which would have made up the difference. There was more than 15 tons of tin on the floors, which even at present price would have covered the 20*l.*, and left a fair profit. The price of tin which had been paid since April 7 had made a difference of 50*l.* to them.

The CHAIRMAN believed the price was lower than it had ever been.—Captain REED said it had never been so low as at present. About nine years since it was within 5*l.* of the present price, but that was for a few weeks only.

Mr. SIMPSON enquired how many shares could be reckoned upon in making a call?—The SECRETARY said that he had separated those which he considered good from the doubtful ones, and found there were 2467 that the call would be at once paid upon. There were about 250 others which were doubtful. With regard to the accounts, they had increased their liabilities as compared with the amount shown at the last meeting by 715*l.*, everything being now charged up.

Capt. REED considered that there was not a mine in Cornwall in a better position than theirs for the way the accounts were charged up, and with a better price for tin it would give very good profit.

Upon the proposition of the CHAIRMAN, seconded by Mr. STEVENS, it was unanimously resolved that the statements of accounts for the 20 weeks to July 25 be received and passed.

A SHAREHOLDER remarked that they had 700*l.* more liabilities than last time, and had only 2500 shares, instead of 5000 as originally. He had fortunately had very little experience of mining; but it appeared to him that the relinquishments went on constantly, so that the responsibility of the remaining shareholders was constantly increased. He thought the best thing they could do was to wind-up as quickly as possible.

The SECRETARY explained that the 715*l.* was incurred at the date of their last meeting, and the only reason there was an apparent excess of liabilities now was that the accounts were charged close up. No shares had been relinquished since the last meeting, and he did not anticipate that there would be any further relinquishments considering the improved position of the mine; but, at the same time, he thought that as the mine was now about paying cost no one would propose winding-up, even if others relinquished. He then read a report from Captain REED, the nature of which will be understood from the captain's observations.

Capt. REED remarked that they had made 55*l.* 3*l.* 5*l.* profit from April 10 to the end of June. At 8 fms. or 8 fms. deeper he believed they would have a good lode in the shaft, and if it were determined to sink as he proposed it would take them two or three months to get down to it. The price of tin had been very much against them; but it was generally thought in Cornwall that they had now reached the lowest, and might look forward to a better, price for tin.

Mr. STEVENS quite agreed that it was unlikely there would be any further drop, but he did not believe there would be any great rise before next year.

The CHAIRMAN enquired what the additional 10 fms. sinking would cost? Captain REED thought it would not exceed 50*l.* or 60*l.* per month; but he would advise that a contract for the whole be made, and that the shaft be forced down by nine men. He estimated that for the future the mine would pay all cost, except for sinking the flat rod shaft. To take up the engine-shaft plant would, he thought, be inadvisable, as it would save but a small amount, and upon a very small advance in the price they would require to use the engine-shaft again.

The report was then, upon the proposition of Mr. HARMAN, carried unanimously.

Capt. REED had no hesitation in saying that their prospects were better now than at any former time. What he told them last time had been realised, and the profit would have been 50*l.* more had it not been for the drop in tin.

The CHAIRMAN remarked that if they made a 10*l.* call it would only be 200*l.* beyond their present liability.

Mr. SIMPSON enquired what the last call realised?—The SECRETARY said that the last call was made on 2727 shares, and realised 1318*l.* 2*l.* 9*l.*, but there were some arrears considered good. The total arrears due on all calls amounted to 65*l.* 15*l.* 11*l.*, all of which he expected would be recovered.

The call of 10*l.* per share was then unanimously made, and after a cordial vote of thanks had been tendered to the Chairman, the proceedings terminated.

BETTS LLANTWIT COLLIERY COMPANY.

The second annual general meeting of shareholders was held at the offices, Lothbury, London, on Wednesday.

Mr. E. W. LAYTON (the secretary) having read the notice convening the meeting, it was intimated to the Chairman that there was not a sufficient number of members present to form a quorum for general purposes. In accordance with the Articles of Association half-an-hour was allowed to elapse before the adjournment of the meeting, and the attendance not being increased at the expiration of that time,

The CHAIRMAN said he felt it was only due to those who had taken the trouble to attend, that he should make one or two remarks before they left. He would move that the meeting be adjourned to Wednesday next, their board day, as he for one would not consent to be made use of any longer by shareholders who did not feel disposed to attend. A copy of the directors' report was sent to every shareholder, and he wished to call the attention of the gentlemen present to the concluding paragraph in that report. Having read the paragraph, he (the Chairman) continued to say that he and his fellow-directors were at the offices almost daily for the purpose of attending to the interests of the shareholders generally, as well as to their own, for they were but shareholders. He felt annoyed that they should be asked to come there on the present occasion, when shareholders who were very ready to find fault did not trouble themselves to attend. The directors were prepared to do their best to put the company on a good footing, but they could not do so without the aid of the shareholders. He moved that the meeting be adjourned to Wednesday next, and that the secretary be instructed to so advise the shareholders by circular.

Mr. POOLE seconded the motion, which was unanimously agreed to.

A SHAREHOLDER said he came up at great inconvenience from Warwickshire. True, he was not a large shareholder, but he took an interest in the concern.

The CHAIRMAN said he saw a shareholder from Hampshire present.

A SHAREHOLDER said he came from Buckinghamshire at some inconvenience.

The CHAIRMAN said he did not understand why the shareholders were indifferent to their own interests, and he sincerely hoped they would have a large attendance next time.

The meeting then adjourned.

The following is the directors' report:—

July 28.—At the meeting of shareholders, held in Aug. last, it was pointed out that the course your directors proposed to pursue was—1. To wait the result of the development of the adjoining property, the prospects and interests of which were identical with your own, before any further search was made for the Betts, or Nine-foot Vein.—2. To acquire adjoining property, under which the upper seam was known to exist, and which could be favourably worked from the present level; and 3. To increase the output of the Betts workings to the utmost extent. The directors are unable to report any progress towards the discovery of the Nine-foot Vein, as the owners of the adjoining property, who have gone to

The principle of no pass without class adopted at the examinations for the diploma of the school is doubtless a great incentive to perseverance since the diploma will always show upon its face what amount of intelligence the student has displayed. At every examination the student's pass note is marked "excellent," "very good," "good," "tolerably good," "middling," or "insufficient," and his diploma when granted is marked accordingly, only the three first classes being entitled to a diploma at all. The "excellent" will only be given when unusual proficiency has been displayed, and those who are fortunate enough to earn that honourable distinction will also receive the silver medal of the school provided for by the endowment of Mr. O. Erkens, of Burtseid. There are at present 467 students in the school, of which number 228 are new students, of these 22 enter as prepared by private tuition, and 12 are university graduates, the remainder being from the various technical schools in other parts of Germany. Officials and tradesmen send the largest number of sons, but the value of the school is not the less appreciated, for the list of the occupation of the parents shows—Handwerker 70; Fabrikanten, 45; Gute-Gruben-u. Hütten-Besitzer, 41. Of agri-

REMOVING BROKEN DRILLS FROM HOLES.—J. W. PLATT, of Nevada, has patented a device for removing stubs and broken pieces of drills from holes which is of interest to the mining community. It consists in the employment of a pair of jaws, so shaped that they can be introduced into the hole and there firmly closed by a screw or other means, so as to hold the drill stub enclosed and protected against removal. The operating mechanism is in endrical sections, with roughened inner faces. Two gripping jaws are so curved as to form cylindrical blunt apex, and they are secured to each other at their ends. One jaw is tapered to make it easy to work the jaws down to an edge also, this being for the purpose of holding around the stub. The sides of one jaw are tapered through the hole toward the top, and the sides of the other jaw are tapered through the hole downward from the hole to allow the sides of the jaws to pass in. The stem passes up through a cylindrical sleeve, or case, within which it is protected. The

culturists send their sons, and there are 16 sons of physicians, so that it is evident that the students have the full advantage of good society to associate with in the members of the school.

With regard to the nationality of the students, 360 belong to the German Empire, the remainder being made up of Norwegians, Dutchmen, Luxemburgers, Russians, Hungarians, Austrians, North Americans, Servians, Belgians, South Americans, Swiss, English, Poles, French, Spanish, Finlanders, and one East Indian, showing pretty clearly that the value of the instruction obtainable at the school is universally appreciated. The fees for instruction amount to from 7l. to 10l. per annum, according to the object of the studies, and matriculated students pay 3s. entrance; for the use of the chemical laboratory 2l. 2s. per annum is payable, and about 15s. for the physical laboratory. Good board and lodging can be obtained at from 900 to 1200 marks (45l. to 60l.) per annum, and no doubt some students could exercise even greater economy than this. During 1874 the diploma was granted to seven students, three being "very good," and four "good." The attractions of the school will, no doubt, continue to be appreciated by Englishmen.

SILVER MINING IN UTAH—THE HOWLAND AND AETNA TUNNEL COMPANY.

That the Americans continue to entertain the opinion that the Emma Hill is rich in mineral may be regarded as evident from the energy which is still displayed in pushing forward long and costly tunnels for facilitating the further development of the mines. The Howland and Aetna Tunnel Company will run beneath a large proportion of the mines on the hill in which British capitalists are interested, so that a few words concerning the origin of those tunnels will not be unacceptable. The Howland Tunnel, designed to penetrate the base of the Emma Hill parallel to its long axis, is situated in Little Cottonwood mining district, about 32 miles from Salt Lake City. It was located in 1872 by Mr. W. H. Howland, and penetrates Emma Hill at its eastern base, nearly on a level with the bottom of Little Cottonwood Canyon, and takes a course 18° north of east, and as the fissures and stratification of the hill run near about 20° west of north, it will be seen that it crosses the track of all the veins and lodes on Emma Hill, at a very great depth below the surface. The tunnel has a dip of 1 in. to every 30 ft., which will secure perfect drainage and prevent the possibility of any trouble to the work from water. The rock formation through which the tunnel will pass is limestone and quartzite, with strata of sandstone, all of which work moderately easy. By tracing the course of the tunnel on the maps, it will be seen to pass directly under an assemblage of mines which for richness, extent, value, and number, doubtless have no equal within a similar space anywhere else in the world. The chief among them are the Flagstaff, Vallajo, Ohio, North Star, West Star, Savage, Hiawatha, Montezuma, Emma, Diamond, Davenport, &c.

Valuable as many of the mines on Emma Hill are to-day, it is the opinion of competent authorities of experience in the district that it cannot be said that any of them have been explored sufficiently to test in any degree their future importance, nor can this ever be known till the veins are worked at such great depths as will be done by this tunnel, which when it reaches the Flagstaff will be 2000 ft. vertically below the works at the surface, and will be past about 1200 ft. vertically below the works of the Emma, and 2400 ft. vertically below the surface works of the Davenport. Owing to the abundance of water in the hill, and the great cost that will attend its removal by machinery from such great depths as will be reached by this tunnel, it is very probable that most of the mines in the hill will have to close working vertically on account of water long before the above depths are reached.

It is pointed out that when the difficulties of deep mining are taken into consideration it will readily be seen that the vast deposit of mineral in Emma Hill, most of which must be deep, can never be taken out by any other means than by tunneling the hill through and through, as this tunnel will do, so as not only to allow of the easy removal of the ore downward instead of upwards, but to enable the mines to be freed from water, which must ever remain an insuperable obstacle to the deep mining in the hill till it is well drained by a great tunnel like the one under consideration. The Howland Tunnel, in Little Cottonwood, is to the large group of immense and valuable lodes in Emma Hill what the Sutor Tunnel is to the celebrated Comstock lode in Nevada, and, excepting that tunnel, is the most promising and immense silver-mining undertaking in the world, and situated as it is in a hill that is conceded by all experts who have examined it to be the richest ever discovered in any part of the earth, the yield of ore from this source will, it is thought, continue in prodigious quantities for generations to come. Entering Emma Hill at the lowest plane, draining and crossing all the veins and lodes in the hill at a great depth, where experience always shows the ores to be the richest, and dispensing with all the expensive machinery for hoisting, pumping, fuel, &c., it will be seen that it not only possesses intrinsic value not to be found in the shaft system, but that it also possesses elements of economy.

The Aetna Tunnel, which was located about the same time, and established by the same parties, is on the south side of Little Cottonwood Creek, and runs in a south-easterly direction under the highest part of Aetna or Lexington Hill, a distance of 5000 ft. in length and 3000 ft. in width, or 1500 ft. on each side of centre of tunnel, and claims all the undiscovered lodes, veins, and deposits of ore within its limits. The mouth of this tunnel is on the opposite side of the canyon, and 1000 ft. from the mouth of the Howland Tunnel, and 1500 ft. from Alta City; this tunnel passes under the famous Wellington and numerous other mines that are now being successfully and profitably worked. Its present depth is 121 ft., with work going rapidly onward. In this tunnel also the most satisfactory evidences have been met with to justify the belief that an immense mass of rich paying ore will be reached within the next 150 ft. There is a large log-smith shop at the mouth, and the tunnel is strongly and permanently timbered.

On this claim there is an abundance of timber, and it embraces four acres of land at its mouth for shops, sheds, and other buildings, and for dump, &c. This tunnel has all the advantages possessed by the Howland Tunnel, and from every appearance we are bound to believe that it passes through the same mineral belt. The formation and stratification of the Aetna, or Lexington Hill, is the same as that of Emma Hill, and as far as has been developed there is an almost exact correspondence in character, quality, and value of the ore as that obtained on Emma Hill. The exact position of these tunnels can be readily seen from the excellent map of the district published by Mr. B. A. M. Froiseth at the time.

OREGON HYDRAULIC GOLD MINES.—Extracts from report of Mr. G. S. Powers, superintendent of the Birdseye Creek Gold Mining Company.—This property is situated a little to the west of Jacksonville, and distant therefrom about 50 or 60 miles, and is accessible by a good wagon-road to within 15 miles of the mines. Section No. 1 is situated immediately below the junction of Galice Creek, and contains an area of 30 acres of an average depth of 100 ft., consisting of red dirt or loam on the top, and the balance is well-washed gravel. The lower strata for 15 ft. above the bed rock consists of blue gravel and the balance of a greyish mixture, all similar in appearance to the great blue lead of California, with this one exception—the Blue Lead of California is cemented, and nearly all requires to be blasted, while this is of a soft clayey texture, which will readily yield and dissolve under the 250 or 300 ft. perpendicular pressure which can be brought to bear against it. This section has been well prospected by two cuts—one from the right hand fork of Galice Creek, the other from Blanchard's Gulch. The last mentioned cut contains an area of about 100 ft. square, from which the present owner of the property informed me there had been more than \$12,000 taken out, and when we take into account the rude and imperfect appliances made use of in saving the gold, consisting at no one time of more than six sluice boxes, 16 in. in width by 12 ft. in length, we may safely estimate that from one-third to one-half that amount has been wasted into Blanchard's Gulch. The gravel prospected well with a pan, the only means I had of testing its richness at the time of my visit to the property. Section No. 2 contains an area of 160 acres, varying in depth from 100 ft. to 200 ft., and is similar in its formation to section No. 1. Sections Nos. 3 and 4 have also been well prospected by two cuts similar in size to those before mentioned on section No. 1, with corresponding results. These sections each contain about 160 acres. Section No. 5 contains an area of about 79 acres, and prospects equally as well as the claims heretofore described. The last three sections can be held in reserve since the two claims just mentioned will last for many years to come. From the absence of pipe-clay and boulders these claims are among the easiest and least expensive to work of any in my knowledge. Should a company

purchase this property and construct a ditch from Galice and Quartz Creeks to use 2000 in. of water, 1000 on section No. 1, and the same amount on section No. 2, I believe a monthly dividend of from \$25,000 to \$30,000 would be realised. The whole of these deposits, embracing a superficial area of about 500 acres, will not be exhausted in 50 years.

IRON DURING THE HALF-YEAR.

The termination of the first half of the year is, of course, at the end of June, but some weeks of July transpire before the half-yearly balances are struck, reports made, dividends declared, stocks taken, and estimates formed of the progress or recession of the period just past. This is the case with the iron merchant, founder, and miner, as well as others, and the period has now arrived when the retrospect can be fairly taken. The railway companies are making their reports and declaring their dividends, and these are a pretty clear indication of the extent of mineral traffic, and notably of the progress of the production and commerce of iron and steel. When railways prosper the iron trade invariably improves. The companies are able to lay down steel rails, create sidings, erect and improve stations, enlarge rolling stock, increase the number of locomotives, steam-engines, &c. They are the grand consumers of iron. The railway dividends already declared have been favourable, and the anticipatory reports preparatory to general meetings such as take place every half-year are of a cheerful character. Moreover, the inquisitive public have got at the condition of affairs thoroughly, and are able to pronounce it good, although a few lines may be exceptions, so that the hope is encouraged that the recent and present depression in iron mining and manufacture will soon pass away.

There is also a very considerable revival in iron-shipbuilding, in part arising from the necessity of importing corn which the late disastrous rains and storms in England, France, and other parts of Europe have created. The prospect of a large corn trade between the United States and Europe is opened up. There are also grounds which influence our merchants and shipbuilders to believe that some revival of commerce is likely to ensue. The increase and renewal of our iron steam mercantile navy must exercise a favourable influence upon our iron mines and foundries, so that the light of hope for the future falls upon our retrospect of the overshadowed past.

The exports of iron during the half-year show an extraordinary falling off; their value was 12,936,080l.—certainly a very great sum, at the rate of about 26,000,000l. a-year. But it is a falling off from the same period of 1874 of more than 3,800,000l., or close upon 8,000,000l. a-year, and the still more considerable decline as compared with the first half of 1873 of over 7,000,000l., or at the rate of 14,000,000l. a-year, a fearful reversal in any one industry, and still more appalling to take place in connection with the leading industry of the United Kingdom, or, if it must be deemed second to cotton, one of the leading industries, but in our opinion the iron trade is far more important than that of cotton, for iron enters largely into all our manufactures of machinery, locomotives, steam-engines, tools, ships, agricultural implements, culinary utensils, household furniture, as beds, grates, stoves, cutlery—in fact, from the fire-irons on the hearth to the smoothing and Italian iron in the laundry. It is with iron we defend ourselves. It is a rifled barrel in the hands of the marksman, and a bayonet or sword in the hands of the close combatant. We build carts, houses, churches, bridges, &c., as well as ships. We not only shoe our horses with it, but ourselves to a great extent, and, being "the only metal friendly to man," we take it as a medicine. We may well regret so great a decline in what we think on these grounds we may call the first industry in the nation. During the month of June just past there was some improvement, the proportion having been so much higher than had prevailed during the six months the half-yearly figure would have stood at 14,500,000l., instead of under 13,000,000l.; still it is nearly 400,000l. less than in the previous year, and 750,000l. less than in the June before that.

The trade in iron is divided into so many branches that all could scarcely fail, or at all events in the same proportion. Accordingly in pig-iron there was for the half-year a slight improvement, the value declared being 1,697,000l. (using round numbers), but the decline from the first half of 1873 is almost frightful, the figures then being over 4,000,000l. The same proportions hold for the month of June; the value was 293,000l., a large increase upon June, 1874, but not half the amount of the month of June before that. It is obvious from these facts that, so far as the trade in pig-iron is concerned, this year with all its drawbacks, or reputed drawbacks, has been better than the year 1874, but has not reached the values of 1873.

It is observable that, although the value last half-year only shows a moderate increase over that of 1874, quantities exceeded one-third, showing that a larger business was done with less profits. Bar angle, bolt, and rod was exported to the value of 1,323,532l. during the half-year, and 218,349l. for the month. These figures are not so much behind those of last year as in the cases in other branches. The first half of last year they were 1,472,500l., and last June twelvemonth 265,254l. Railroad iron of all descriptions was exported the last six months to the value of 2,683,928l. Here the decline is signal, for during the corresponding half-year of 1874 the declared value was 5,494,764l. That, however, was an exceptionally prosperous period, passing by nearly a million the corresponding period of 1873. In the month of June the value was 595,793l., against 1,111,393l., demonstrating that, as compared with last year, this branch of the iron trade has up to the present month continued to fall off. The recession is not merely from altered prices, for the tables of quantities reveal the same fact.

Wire of iron or steel, except telegraph wire, was exported this year so far to the value of 406,186l. Here, happily, is a decided gain, for last year it was only 335,010l. Looking back upon a series of years this trade has been steadily growing, and has now become one of magnitude. The month of June shows rather more than its full proportion, and has also maintained a proportionate superiority over the corresponding months of previous years. What has been said of the last-mentioned branch may fortunately be repeated of the department under which are classed hoops, sheets, boiler-plates, and armour plates. The declared value having been 1,576,046l., as compared with 1,295,757l. last year. The month maintains the ascendancy of the half-year—278,809l. against 226,286l. in June, 1874. Tin-plate is a very important branch of the trade, and here also there has been an improvement, the half-year's value was 2,191,524l. The first half of last year was more than 100,000l. below these figures. Here also the month maintained the superiority, the figures having been respectively 379,970l. and 314,280l. In June, 1873, the amount was much below that of either.

In cast or wrought iron, and all other manufactures (except ordnance), the falling off was heavy, the value for the half-year was 2,191,524l., 400,000l. less than the first half of last year, and 600,000l. less than the year before. The unfavourable proportions were maintained by the month of June, as compared with its two predecessors, but as compared with the other months of the half-year a decided improvement is shown; had the rest of the half-year been as good the result would have been 300,000l. higher. Old iron for manufacture forms a small article of export chiefly to the United States. During the last half year it was sold to the amount of 43,930l., not half as much as in the first six months of 1874. In June about one-fourth of the whole was exported, but this was not half the value of the article sent out the previous June.

Steel unwrought was exported to the value of 545,592l., not far short of last year. During the month the value was 103,134l., a gain of a few thousands over June, 1874, and largely beyond its proportion for the half-year. Manufactures of steel and of iron combined were sent abroad to the value of close upon 400,000l., an addition of over 30,000l. upon the first half of last year. For June the amount was 72,000l., a small advance over the corresponding month last year. It is observable in a cheering sense that the month of June shows so generally an improvement over the other months of the half-year. In most cases the figures for the half-year would have been largely enhanced had each of the other five months shown as good a trade as June.

The course of the iron exports for the last half-year has some features of salient interest. For pig-iron our best customer, in proportion to population, was Holland, which, producing no iron itself, takes some from Belgium, and much from England, nearly one-

fourth of the whole of this export. Germany took a still larger quantity. Belgium was an excellent customer, and so were France and the United States. For bar, angle, bolt, and rod the best customer was British India, and the next in order were Australia and Italy. Our worst customer was France, as she makes these articles for herself.

Our chief purchaser of rails and railway iron was British North America, Canada having made great efforts, even to embarrassment, to rival the United States in forming lines across the Continent. Australia was our next most valuable customer, followed by Russia, Sweden and Norway, and the United States. Our poorest customers were Turkey, France, and Belgium. Australia, India, and Germany bought most of our exported sheet-iron. The largest iron export made to any one country was that of tin-plates to the United States, the value being 1,500,000l. sterling. For cast and wrought iron Australia was our best customer, India, British North America, Germany, and Russia following. The United States took most of the steel exported. It is very noticeable that while this great Union refuses to deal with us for any other metal, her demand for British iron is the greatest in the world. Sending iron to England would appear very like an exemplification of the phrase, "sending coal to Newcastle." Belgium coal, however, actually was sent into the Tyne in 1873 and 1874; and iron is sent to England every year. The value this half-year was 1,100,000l., a large increase upon previous years. It is chiefly Swedish iron to make steel, unwrought steel, and the iron art manufactures of Germany which are so much prized for their elegance. Of the iron which we imported this year we re-exported to the value of nearly 250,000l.

These statistics will, probably, not only interest miners, founders, and merchants, but also the students of political economy and intelligent observers.

THE TIN TRADE.

[The following reports were unavoidably omitted from last week's Journal.] During the past month a fair quantity has changed hands, but prices have remained at their lowest. The market closes with an upward tendency on the monthly statistics, showing heavy deliveries, and a decreased stock. We give the following statistics for the month of August. Stock of foreign tin, floating and warehoused:—

	May 1.	June 1.	July 1.	Aug. 1.
Banca in Holland.....Tons	3291	3312	3110	3489
Billiton in Holland.....	894	705	694	928
Straits and Australian in London.....	5946	5886	6197	5574
Total warehoused.....	10181	9883	9991	9991
Banca afloat.....	708	718	917	1188
Billiton, do.....	1035	1035	433	780
Straits, do.....	1174	600	600	1000
Australian, do.....	7150	1100	800	800

Total floating.....3405.....3046.....3477.....3653
Total—afloat and warehoused.....13786.....12929.....13468.....13644
Deliveries from stocks in London and Holland:—For seven months ending Aug. 1, 1875, 6588 tons; ditto, 1874, 7764 tons; ditto, 1873, 12,013 tons; seven months of 1875, 10,308 tons.
Price of Straits tin:—Aug. 1, 1875, 128s. per ton; Aug. 1, 1874, 94s. per ton; Aug. 1, 1873, 77s.—Culm-street.

Early in the month there was a disposition on the part of some holders, chiefly of Australian, to quit, and considerable parcels changed hands at 75s. for Australian; Straits selling at 78s. The downward tendency of the market was further developed by speculative sales for forward delivery, the lowest point touched being 78s. for Straits, and 74s. for Australian. From the following statistics it will be seen that the London stocks have been largely drawn upon, and since this fact was realised the market has assumed a very firm tone, and it is difficult to find sellers at our quotations:—Deliveries from Holland, 475 tons; from London, 144 tons; total, 191 tons, of which 165 tons were transhipped to America. The shipments from Penang and Singapore during July were 700 tons. On the 28th ult. the Dutch Trading Company's fourth sale in 1875 took place, when 25,590 slabs Banca were sold at 43 s. to 43 s. 6 d., average 43 s. 5 c., equal to 62,180 laid down in London. Prices have since declined to 43 s. for Banca, and 46 s. for Billiton. Quotations of English were reduced, but the comparatively high price have precluded much business. Straits. Australian. Holland.
Arrivals—Seven months ending July, 1874.....Tons 1924.....2001.....191
Ditto.....1875.....5267.....4549.....218
Deliveries from London—Seven months ending July, 1874.....Tons 3758
Ditto.....1875.....7654

The stocks in London on the 1st inst. show a decrease of about 600 tons as against those of the 1st ult., and this circumstance has induced holders to ask higher rates. The available stocks in London and Holland show an increase of about 70 tons over those of July 1, so that the statistical position can scarcely be said to have been materially altered. The Board of Trade figures for the first six months of the last three years are as follows:—

	1873.	1874.	1875.	Average.
Imports.....Tons	4725	4038	9571	6211
Exports.....	2930	5479	4648	4352

From these figures it will be seen that there is a total of about 6700 tons of metal available for 1875 over that for last year. Under these circumstances the probability of a future rise or fall in values may be safely left to the judgment of those interested. The month's sales have been in Straits 1000 tons and Australian 100 tons at 74s. to 82s. for cash and prompt. A drop of about 6s. having occurred in July.

English is firmer, and smelters decline orders except at the highest figures on our list. The unexpectedly large deliveries of foreign have caused some excitement in this market, and a sudden rise of 2s. per cent. took place on Tuesday morning when the statistics were published. A fair demand has existed this week, and full prices have been paid both for Australian and Straits, but at the close there was rather a disposition shown to accept lower terms for forward delivery. The following statistics show the position of this metal:—

	1873.	Jan. 1.	July 1.	1875.	Aug. 1.	1873.
Stock of foreign in London.....Tons	2897	6127	5867	2404	1356	1873.
Banca in Holland (in second hands).....	488	456	897	908	990	1873.
Billiton in Holland.....	1058	741	928	952	445	1873.

Actual stocks.....4438.....7324.....7592.....4264.....5291
Straits afloat for Europe.....1585.....730.....978.....730.....500
Billiton.....699.....941.....532.....487.....461
Australian ditto (estimated).....1350.....900.....1100.....900.....370
Gross total.....8073.....9895.....9082.....6361.....4622

Foreign tin brought to market in London and Holland between January 1 and July 31, as compared with 1874 and 1873:—
Sales of Banca by the Trading Company.....Tons 2887.....2671.....1399
Imports of Billiton.....1890.....1878.....1399
Imports of Straits.....5273.....1779.....2004
Imports of Australian tin.....4888.....1991.....148

Metal.....14687.....8017.....7322
Imports of Australian, pure, in ore.....39.....2986.....1500
Gross total.....14706.....10283.....8822
For July only.....1990.....1432.....586

Deliveries of foreign tin in London and Holland, including Australian in ore Jan. 1 to July 31, Tons 11751.....9329.....6118
During July only.....1922.....1301.....1051

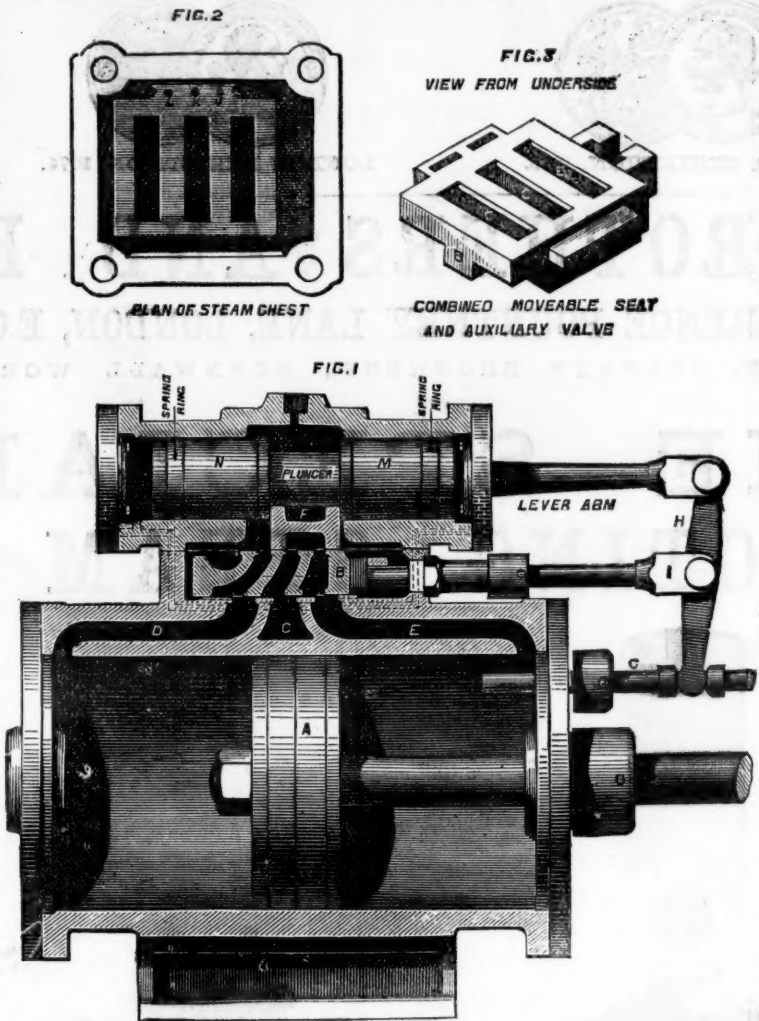
Straits declined during the month from 82s. to 77s., and Australian from 80s. to 74s., the earlier stage of the decline being marked by very little business and very nominal daily prices. The very large deliveries (last month 1400 tons of foreign from London), however, for some time past show the great fall in price seriously stimulating consumption; and though it is impossible to say positively how far foreign production is being checked, the position certainly seems encouraging in view of the first reduction from what now seems likely to prove the maximum of a still heavy stock. English in comparatively small demand throughout the month at about 52s. for common ingot.—VIVIAN, YOUNGER, AND BOND.

ECONOMISING FUEL—HOLLOW FIRE-BARS.—The invention of Mr. R. J. ELLIS, of Liverpool, which has been successfully applied to the screw-steamer Woodman, of London, consists in the use of hollow fire bars instead of the usual solid ones. The front portion of the bars is recessed into a beaver, the upper section of which is hollow. The further ends of the bars rest loosely on the beaver, thereby rendering casualties by expansion and contraction impossible. The front beaver is connected with the ordinary feed pipe from the boiler, and re-water enters at one end, rises into each bar, travels along its entire length, and is turned, flows out under the inlet into the front beaver again. Each bar is independent and self-contained in the front beaver, and there is no danger that any breakage or obstruction of any description will stop the series. Should a necessity arise for one or more of the bars to be replaced, it can be done as easily and as expeditiously as with ordinary bars. The economy is estimated at fully 30 per cent. whilst the cost of applying the invention is from 3l. to 4l. per horse power nominal. Capt. Page, after using the invention on a journey from Liverpool to London, states that there is considerably less wear and tear by the use of rakes, slices, &c., and that the stokers had far less work, as the cinders did not form clinkers on the bars to any great extent, and that when they did adhere, they were easily removed; and also, which was a great consideration, the speed was augmented one knot per hour by its being made to pass between six or more spiral webs or dividing plates with a full turn, by which means the separated water will receive a twisting motion, and be returned downwards to the boiler, while the separated steam will pass upwards through a central tube to the engine.

THE BLAKE DIRECT-ACTING STEAM-PUMP.

In the Supplement to last week's Journal will be found a description of the above, and we now illustrate the working of the steam valves. The main valve is placed in such a position as to be driven by a spring ring steam piston that becomes necessarily as positive in action as any steam piston when excessive in pressure. The auxiliary valve is a plain flat slide valve, attached to a valve rod, which receives its motion from the main steam piston; it is, therefore, operated with the same degree of certainty that an eccentric moves the slide valve of an ordinary steam engine. The casting forming this auxiliary valve has three ports, which coincide in every position with the three ports of the main engine, thus forming an upward extension of the engine ports, on the upper seat of which the main valve slides. If the main piston should attain a velocity exceeding that of the piston which actuates the valve it would strike the cylinder head, but the movable seat makes such a contingency an impossibility, because having a mechanical connection to the valve rod, it is brought into such a position as to become the main valve, independent of the action of the main valve proper, and gives direct steam to cushion, and reverse the engine.

The operation of the steam valves, gear, and general action of the pump will be readily understood by the following description and sectional drawing of the steam cylinder and valve box:—Suppose the piston (A, Fig. 1) to be moving to the right, the movable seat or auxiliary valve (B) will then be at the extreme left, with the exhaust port (C) open on the right hand stroke, as shown in the illustration, and steam on to the left hand through the port (D). Directly the piston (A) approaches the end of its stroke it operates the tappet (G), which communicates motion through the lever (H) and the rod (I) to the movable seat and auxiliary valve (B). By this operation steam is at once given to the right hand side of the piston (A) through the port (E), which it slightly opens in sufficient quantity to cushion the piston (A), and start it on its return stroke. At the same time steam passes through the auxiliary port (J, Fig. 2), which communicates with the right hand plunger (M), at once opening the main slide valve (F), and giving the piston (A) full steam. The steam at the back of the plunger (N) is exhausting through (L and R) to the main exhaust (C). The valves are operated in the same way at the other end of the stroke, only in the opposite direction, thus giving continuous action to the steam piston and to the pump plunger. The plungers (M and N) are prevented from striking the covers by an ingenious arrangement of ports and valves at either end, which checks them with the utmost certainty.



FOREIGN MINES.

LANESTOSA.—July 31: Asuncion: The 100 metre level, north of Judd's shaft, has touched the side of the lode, which shows iron stained dolomite spotted with stannic ore. The same level south is holed to ventilation winze: the lode is small and poor. The ground in the 80, north of Judd's, is hard, and without ore. The 30 south is without change: the end will gradually be carried across the lode to the east side, to intercept the winze coming down on it. In the 60 south the ground is stiffer, and with scarcely any signs of ore. The lode in the No. 2 winze, below the 60 south, is large, and made up of vuggy dolomite, with occasional faces of lead. No. 1 winze, below this level, shows no alteration; the ground to the 80 is nearly spent. Both winzes and level are without ore at this point. The lode in No. 2 stop, in the back of the 60 south, is very changeable, and now yields 1 ton of lead and 1 ton of calamine per fathom. No. 4 stop, in the back of this level, is a large lode, with good veins of lead scattered through it, and produces 1½ ton of lead and ¾ ton of calamine per fathom. No. 3 stop, in the back of the same level, is worked out. In Santo Tomas' winze, below the adit, the lode is more defined, there being a smooth western wall, with branches of calcite accompanying it. The ore sampled for the past month is 20 tons of lead, 18 tons of calamine, and 15 tons of mixed ores; and it is estimated that 15 tons of lead and 25 tons of zinc ore will be raised during August.

ALAMILLOS.—July 28: The lode in the 30, west of San Francisco shaft, does not contain any ore to value. In the 50, west of this shaft, the lode produces stones of lead occasionally. The lode in the 60, east of La Magdalena cross-cut, has slightly improved, and yields 1½ ton per fathom. In the 85, east of Taylor's engine-shaft, the lode has improved in size and value, and produces 3½ tons per fathom. The lode in the 85, west of San Adriano shaft, continues unproductive. The 50, east of San Victor's engine-shaft, is in a very strong and valuable lode, producing 2 tons per fathom. In the 40, west of San Carlos shaft, the lode is regular and produces a little lead. The lode in the 30, east of air shaft, has improved in appearance, and contains spots of lead. In the 40, east of this shaft, the lode is unproductive lode. The lode in the 50, east of Crosby's, is in a small and unproductive lode. The lode in the 60, east of Judd's, is large, and produces a little lead. The 80, east of this shaft, is being driven north on the cross course to intersect the lode. The 70, west of Judd's, is off the lode and in hard ground. The lode in the 30, west of Swaffield's, contains lead, but not enough to value. Fair progress is being made in Taylor's engine-shaft below the 85. In San Enrique shaft, below the 40, there is nothing new to report. In Moreno winze, below the 60, has again become unproductive. The lode in Baquera below the 25, the lode yields ¾ ton per fathom. In Tomas' winze, below the 40, the lode yields ¾ ton per fathom. Blane's winze, below the 40, is sporadically suspended through an increase of water; the lode yields 1 ton per fathom. In Martinez winze, below the 30, the lode is cut out by the main slide, and the men are driving north to intersect it. In Luis's winze, below the 25, there is a little ore in the western end, worth ¾ ton per fathom. The lode in Juan winze, below the 25, has fallen off a little in value, and produces ¾ ton per fathom.

FORTUNA.—July 28: Canada Inocosa: The lode in the 110, west of Judd's shaft, maintains its size and value—1 ton lead ore per fathom. The 30, east of San Carlos shaft, is in a strong lode, yielding ¾ ton per fathom. There is no change in the lode in San Pedro shaft, since last report. In the 60, east of San Federico shaft, the lode is worth 1½ ton per fathom, which is not so rich as it was. There is a lode in the 50, east of this shaft, producing ¾ ton per fathom. The lode in the 40, east of same shaft, is small, and does not contain sufficient lead to value. The 80, west of Kennedy's shaft, the lode is small and poor at present. The lode in fathom, and the ground is of a very promising appearance, yielding ¾ ton per fathom, and is larger than it has been, and worth 1 ton per fathom. The lode in the 90, east of Lowndes' shaft, appears to have been heaved by a cross-course that has been in the ground is hard. The 80, east of Caro's, is in a small lode, yielding ¾ ton per fathom, and in Abercrombie's shaft, below the 25, a promising lode has been intersected, worth 1 ton per fathom. Tielano's winze is holed to the 110, lode yielding ¾ ton per fathom. In Bartolome's winze, below the 40, maintains its size and value—1 ton per fathom. In Los Salidos: The lode in the 120, west of Buenos Amigos engine-shaft, is small and unproductive. The lode in the 110, west of San Carlos shaft, the 90, west of this shaft, in the 120, east of Buenos Amigos. There is no alteration in the poor. In the 120, east of Morris's engine-shaft, the lode is small and yields at present 1 ton per fathom; water is issuing freely from the end. The lode in the 110, east of Cox's shaft, is 2 ft. wide, and worth 2 tons per fathom. In the 100, east of Swaffield's shaft, there is a poor lode, and the granite is hard. The 35, west of the 45, west of Palgrave's engine-shaft, has fallen in value, but is again in of no value. The lode in the same level east has improved in size and value, and produces ¾ ton per fathom. The 45, east of the same shaft, is in a small and unproductive lode. The men in Morris's engine shaft, in a small and unproductive lode, below the 55, the lode yields ¾ ton per fathom. The lode in Palgrave's engine-shaft, below the 55, is yielding 3 tons per fathom. Buenos Amigos engine-shaft, below the 120, is being pushed on as fast as the nature of the yielding 3 tons per fathom. The lode in San Pablo shaft, below the 100, is 2 ft. wide, and grave's is in a compact and solid lode, sinking below the 45, east of Palgrave's engine-shaft, the lode is yielding 1 ton per fathom, but rather hard shaft, is in a promising lode, producing 1 ton per fathom.

LINARES.—July 28: Pozo Ancho Mine: In the 100, driving west of Warn's engine-shaft, the lode is very open, and yields ¾ ton of lead ore per fathom. In the 55, west of Crosby's shaft, the lode is small and poor. The lode in the 75, west of Pell's engine-shaft, is compact and regular, producing 1½ ton per fathom. The lode in the 55, west of this shaft, is opening up a good length of tribute ground, worth 1 ton per fathom. The ground in the 90 cross-cut, the lode has improved to 1 ton per fathom. The 75, east of this shaft, is in a small and unproductive lode. The 1½ ton per fathom, the lode is opening up a good length of stopping ground, worth 1 ton per fathom. Pell's engine-shaft is completed to the 80. No. 200 winze, below the 85, is in a large and strong lode, yielding ¾ ton per fathom. No. 203 winze, below the 85, and the 105, west of Pell's shaft, and will go down the 30, driving west of Taylor's engine-shaft, the lode has fallen off in value during the past week. The lode in the 65, west of Cox's shaft, is quite unproductive. The

ground in the 45 cross-cut, south of Cox's, is hard for driving. The 80, east of Taylor's engine shaft, is in a large and strong lode, letting out a quantity of water, and yielding 1 ton per fathom. The lode in the 65, east of Addis's shaft, is small, consisting of carbonate of lime and spots of ore. In the 55, east of this shaft, the lode is unproductive. The lode in the 55, west of San Carlos shaft, is very open and regular, but does not contain lead enough to value. In the 80, west of this shaft, the lode is unproductive. In the same level east the lode contains a few spots of ore. The lode in the 65, east of San Carlos, is of a promising appearance, consisting of carbonate of lime and spots of ore. In the 55, east of Judd's shaft, the lode has fallen off a little, and now yields ¾ ton per fathom. The lode in the 45, east of Judd's, is very open, and produces ¾ ton of ore per fathom. The ground in the 32 cross-cut, north of Judd's shaft, is hard for driving. Good drift is being made in sinking Taylor's engine-shaft below the 80. Henty's shaft will be holed to the 55 in a few days. The lode in Mora's winze, below the 55, contains a little ore, but nothing to value. Carreno's winze, below the 65, is in a small pool lode. The lode in Solano's winze, below the 55, is very open, and yielding good stones of ore. In Cabriola's winze, below the 65, the ground is hard, and the lode unproductive.

PONFIGBAUD.—Aug. 2: Roure: The engine-shaft continues in favourable ground, and the sinking goes on well. The 80 metre level north, on Virginia's lode, has entered soft disordered ground. The same level south yields a little saving work. The 60 metre level south yields ¾ ton of ore per current metre. The 40 metre level north yields a little ore, and presents a kindly appearance for improvement. The 20, south of Mill shaft, yields ¾ ton of ore per current metre. The winze over this end yields ¾ ton per current metre. Our stops and tribute pitches throughout this mine generally maintain their usual yield.—La Grange: But little has been done in this mine below the 80 metre level during the month, consequent on a bad run in the adit level, which it took ten days to clear with all the force that could possibly be brought to bear; during that time the water rose above the 100 plunger, which got deranged under water, and we were obliged to put down side lifts. We hope in about ten days to get the 100 workings drained and at work again. There is no special change in the tribute pitches above water, which continue to yield the usual quality stuff both here and at Micho.—La Brousse: The 140 metre level, south of Basset's shaft, yields ¾ ton of ore per metre. The 120, in the same direction, yields low quality saving work. The 100 rise is unproductive. The three stops in this level and the one in the back of the 80 yield well. The rise in the back of the 60, under the new shaft, continues in hard ground. The stops and tribute pitches in the back of the 60, 40, and 20 maintain about their usual yield. The sinking of the new shaft from surface goes on slowly, the ground being hard and wet.—Fralan: The 90 metre level, north of St. George's shaft, yields ¾ ton of ore per current metre. The same level south is fallen off in value, now yielding ¾ ton per current metre. The 70 metre level north is unproductive, but the same level south yields stones of lead ore and blende. The 50 ends both north and south are unproductive. The 30 south continues to yield from 1 to 1½ ton of ore per current metre. The winze in the 30 north yields ¾ ton per current metre. The tribute pitches throughout this mine are improved in value during the month.—General Observations: During the month we have had but little work done throughout the mine; the weather having been uncertain up to within the last week; much more time has been lost than usual in gathering in the harvest. We hope from this time to be pretty full-handed again. Our dressing has not, however, suffered in proportion to the underground work, having had a good supply of water. Our samplings have amounted to 299 tons.

[For remainder of Foreign Mines, see to-day's Journal.]

AUSTRALIAN MINING—MONTHLY SUMMARY.

We continue to receive good accounts respecting some of the auriferous properties in the northern territory. Splendid stone has been obtained at No. 3 North Union. At Pine Creek the New Telegraph Gold Mining Company obtained 242 ozs. of gold from 220 tons of stone. Mr. Frampton, late Goldfields Warden, has found a nugget weighing 22 ozs. A rich reef has been discovered at Sandy Creek. In South Australia proper the principal gold news of the month has been that of two fine crushings from the Alma Reef claims, in the Waukarunga district in the North, one yielding 26 ozs. from 70 tons, and the other about 230 ozs. from a month's work. The Lady Alice maintains its character, and has paid another dividend. In copper mines, the Moonta goes on as usual. Excellent accounts are given of the Devon Consols, which seems likely to prove a valuable property. The Yelta and Hamley furnish good reports, and are turning out large quantities of ore. Some of the lesser and newer mines are presenting encouraging appearances. Away from Yorke's Peninsula we have no copper news of importance to record for this month. The present Government propose to introduce a measure into Parliament offering further facilities, in the shape of almost nominal rents, to persons searching for minerals or working unremunerative mines. It is hoped this will promote the investment of money in a form of enterprise from which the colony has benefited so largely, and from which, notwithstanding many failures, many persons have realised such handsome profits.

SHARE MARKET.—Mr. J. B. Austin reports a slight improvement in share business during the past month. The chief excitement has been in connection with the gold-reefing operations in the Waukarunga district. The result of the first crushing of 70 tons from the Alma claims was 96 ozs. of fine melted gold, and of the second crushing about 230 ozs. The consequence has been a rise in the shares of that company from 35s. to 47. 17s. 6d., and a vigorous working of many claims which for some time past have either lain dormant or been shepherded. The reef is proved to be of great extent and richness, and is likely in a few months to attract a large population to the neighbourhood, about 100 miles N.N.E. from the Burra. Lady Alice shares have maintained their price, having been N.N.E. from the Burra. The last quotations being 2s. 10s. for old, and 30s. for the new issue. There has been a little enquiry for Moonta, which rose from 17s. to 17s. 12s. 6d., but the latest quotation is 17s. 5s. Devon Consols are a favourite stock, and have been sold at 2s. 2s. to 2s. 4s. Kadina and Wallaroo Railway shares have sold at 19s. 17s. 6d. to 20s., and since the 10s. dividend at 12s. 10s. Glenelg Railway have sold at 10s. 5s. to 11s.; ditto bonds (100s.) at par, bearing 5 per cent. interest.—(South Australian Advertiser of June 17.)

WATER-CIRCULATING BARS FOR STEAM-BOILERS.—The invention of Capt. W. H. FARRIS, of Cairo, U.S., relates to improvements in water-circulating and steam-generating side or basket grate bars, fire front linings, and rear arch bars, and to the combination therewith, and with circulating grate bars not having side basket bars of pipes and valves for applying the same. The said invention is applicable to locomotive and other boilers and to water heaters.

HIGGINSON'S PATENT GOVERNORS MARINE & LAND ENGINES

CHEAPEST, SIMPLEST, MOST EASILY APPLIED, MOST SENSITIVE, MOST POWERFUL, OCCUPY LEAST SPACE, ARE MOST EFFECTIVE IN ALL EMERGENCIES

At sea or on shore, and are the ONLY ONES WHICH GIVE THE FULL PRESSURE In the boiler to the piston at the top and bottom of the stroke automatically cutting off the steam according to the requirements of the work, thereby effecting an

IMPORTANT SAVING OF FUEL,

And, in case of a break-down, INSTANTLY SHUT THE STEAM COMPLETELY OFF Thus preventing further damage.

For Prices, Licenses to Manufacture, and other particulars, apply to—

ANDREW LEIGHTON & CO., 6, SOUTH CASTLE STREET, LIVERPOOL.

IMPORTANT TO COLLIERY OWNERS.

PATENT STEAM PUMPS,

Awarded the only

Prize Medal for

Vertical Steam Pumps

at the Pomona Show,

Manchester, Nov., 1874.

FOR FORCING

WATER OUT OF MINES,

FEEDING BOILERS, AND

ALL PUMPING PURPOSES.

Prices and testimonials on application to

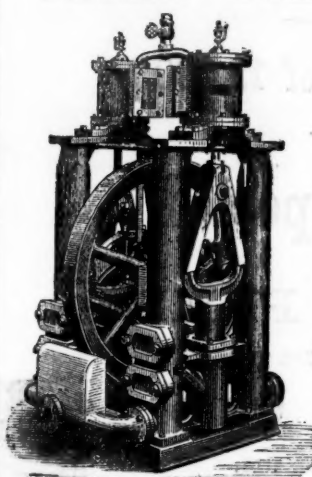
HULME & LUND,

PATENTEES,

WILBURN IRONWORKS,

Wilburn-street, Regent-road,

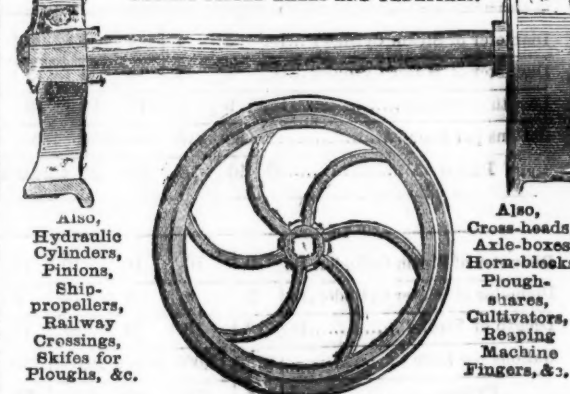
SALFORD, MANCHESTER



TO COLLIERY PROPRIETORS, MINING ENGINEERS, &c.

HADFIELD'S Steel Colliery Wheels

PATENT FITTED AXLES AND PEDESTALS.



Hadfield's Steel Foundry Company,

MANUFACTURERS OF EVERY DESCRIPTION OF

CRUCIBLE CAST STEEL CASTINGS

ATTERCLIFFE, SHEFFIELD.

DUNN'S ROCK DRILL,

AND AIR COMPRESSORS,

FOR DRIVING BED ROCK

TUNNELS, SINKING

SHAFTS, AND PERFORMING

OPEN FIELD OPERATIONS,

IS THE

CHEAPEST, SIMPLEST,

STRONGEST, & MOST EFFECTIVE

DRILL IN THE WORLD.

OFFICE,—193, GOSWELL ROAD

(NEAR SPENCER STREET),

LONDON, E.C.

Now ready, price 3s., by post 3s. 3d., Sixth Edition; Twentieth Thousand Copies, much improved, and enlarged to nearly 300 pages.

HOPKIN'S CONVERSATIONS ON MINES, between Father and Son. The additions to the work are near 80 pages of useful information, principally questions and answers, with a view to assist applicants intending to pass an examination as mine managers, together with tables, rules of measurement, and other information on the moving and propelling power of ventilation, subject which has caused so much controversy.

The following few testimonials, out of hundreds in Mr. Hopkin's possession speak to the value of the work:—

"The book cannot fail to be well received by all connected with collieries."—*Mining Journal.*

"Such a work, well understood by miners, would do more to prevent colliery accidents than an army of inspectors."—*Colliery Guardian.*

"Its contents are really valuable to the miners of this country."—*Miners Conference.*

"The work is replete on the subject of underground management."—*M. HANKE Colliery Proprietor.*

LONDON: MINING JOURNAL Office, 26, Fleet-street; and to be had of all book sellers.



PARIS EXHIBITION, 1867.



VIENNA EXHIBITION, 1873.



LONDON EXHIBITION, 1874.



CORNWALL POLYTECHNIC SOCIETY, 1867 and 1873.

TANGYE BROTHERS AND HOLMAN,

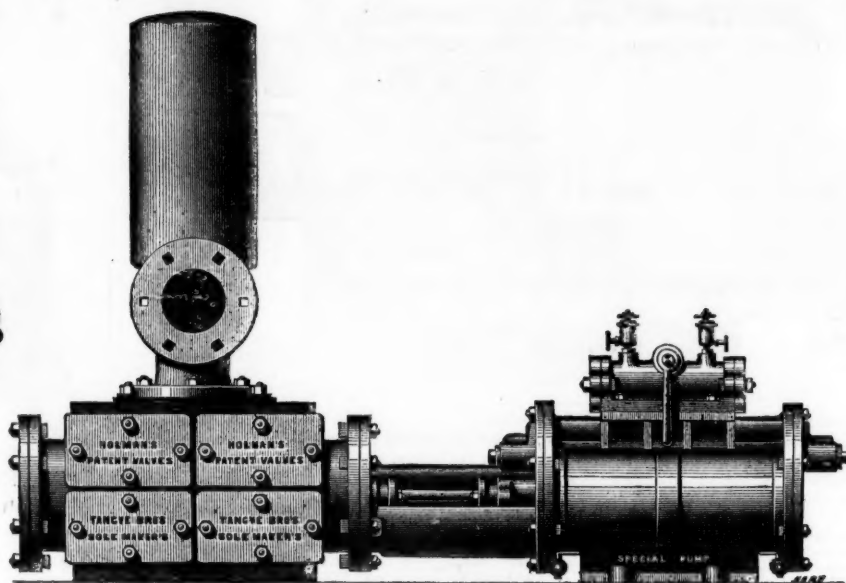
10, LAURENCE POUNTNEY LANE, LONDON, E.C.,

AND BIRMINGHAM. (TANGYE BROTHERS), CORNWALL WORKS, SOHO,

FOR

"THE SPECIAL" DIRECT-ACTING STEAM PUMP.

Upwards of 12,000
OF
The "Special"
STEAM PUMPS
ARE IN USE IN
ENGLAND
And AMERICA.



200 SIZES
And combinations of
The "Special"
STEAM PUMPS
ARE NOW
MADE FOR EVERY VARIETY
OF PURPOSE.

GREAT REDUCTION IN PRICES.

The following sizes are suitable for low and medium lifts:—

Diameter of Steam Cylinder...In.	3	4	4	4	5	5	5	6	6	6	6	7	7	7	7	7	8	8	8	8	8	9	9	9	9	9	10	10
Diameter of Water Cylinder...In.	1½	2	3	4	3	4	5	3	4	5	6	3	4	5	6	7	4	5	6	7	8	5	6	7	8	9	5	6
Length of Stroke.....In.	9	9	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12
Gallons per hour	680	815	1830	3250	1830	3250	5070	1830	3250	5070	7330	1830	3250	5070	7330	9750	3250	5070	7330	9750	13,000	5070	7330	9750	13,000	16,519	5070	7330
Price	£ 18	18	20	25	22 10	27 10	32 10	25	30	35	40	30	35	40	45	50	40	45	50	55	65	50	55	60	70	85	55	60

CONTINUED.

Diameter of Steam Cylinder..In.	10	10	10	10	12	12	12	12	12	12	14	14	14	14	14	14	16	16	16	16	16	18	18	18	18
Diameter of Water Cylinder..In.	7	8	9	10	6	7	8	9	10	12	7	8	9	10	12	14	8	9	10	12	14	9	10	12	14
Length of StrokeIn.	12	18	24	24	18	18	18	24	24	24	24	24	24	24	24	24	24	24	24	24	24	24	24	24	24
Gallons per hour	9750	13,000	16,519	20,000	7330	9750	13,000	16,519	20,000	30,000	9750	13,000	16,519	20,000	30,000	40,000	13,000	16,519	20,000	30,000	40,000	16,519	20,000	30,000	40,000
Price£	55	75	90	100	75	80	85	110	120	140	110	120	130	140	160	180	140	150	160	180	200	190	200	220	240

Intending purchasers of Steam Pumps would do well to observe the great length of stroke, short steam cylinder, and short piston of the "Special" Steam Pump, as compared with the short stroke, long steam cylinder, and long piston of the Pumps of other makers, as the efficiency and durability of the machine, and the space occupied by same, greatly depend upon this. The advantage of long strokes will be obvious when purchasers are reminded that each set of suction and delivery valves of a "Special" Steam Pump with 24 in. stroke, running at 120 ft. per minute, would open and close only 30 times per minute, as against 120 times per minute in a Pump with only 6 in. stroke performing same duty.

The "Special" Steam Pump can be worked by Compressed Air as well as by Steam.

HUNDREDS of these PUMPS are USED for HIGH LIFTS IN MINES, for which purpose they are made with 21, 24, 26, 28, 30, and 32-inch Steam Cylinders, and 36, 48 and 72-inch Strokes.

Holman's Patent Self-acting Exhaust Steam Condensers,

FOR ALL KINDS OF STEAM PUMPS AND HIGH-PRESSURE STEAM ENGINES.

Turns waste steam into
GREAT POWER.

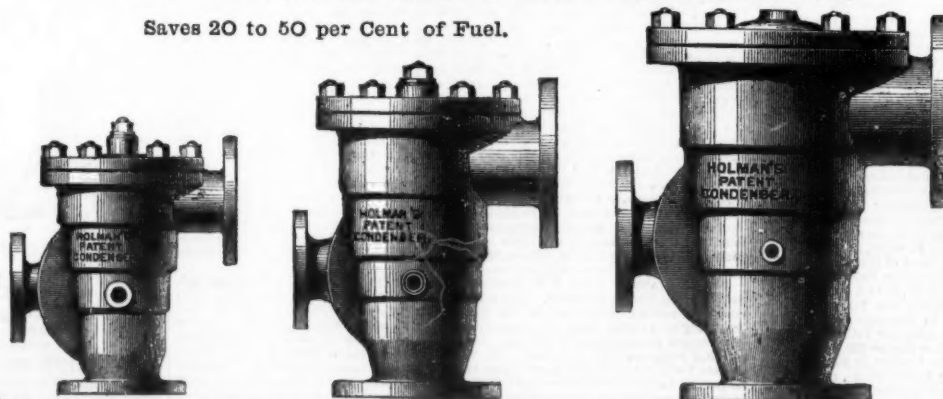
Saves 20 to 50 per Cent of Fuel.

REQUIRES NO THREE-WAY COCKS,
CHECK, or REGULATING VALVES.

SAVES HALF ITS COST IN PIPES AND
CONNECTIONS.

PREVENTS ALL ESCAPE OF STEAM IN
MINES OR ELSEWHERE.

REQUIRES NO EXTRA SPACE.



These Condensers are made to suit any size and kind of Steam Pump. They form a part of the suction pipe of the Pump, and while they effectually condense the exhaust steam, they produce an average vacuum of 10 lbs. per square inch on the steam piston, increasing the duty of the Engine, and effecting a saving in fuel of from 20 to 50 per cent.

In Mining operations these Condensers will be of great value.

All Boiler Feeders are recommended to be fitted with these Condensers, as not only is the exhaust steam utilised in heating the feed water, but is returned with it into the boiler.

The following Testimonial gives one Example of the Power Gained by the action of Holman's Patent Condensers:—

MORLEY COLLIERY, WIGAN, October 16th, 1874.

Messrs. TANGYE BROTHERS AND HOLMAN.

GENTLEMEN,—I have great pleasure in recording my entire satisfaction with the working of the Holman's Patent Steam Pump Condenser which you have supplied to us. The complete condensation of the steam is, apart from its value in the strict economic sense, a most valuable feature in the drainage of underground work.

Price from 30s. to 40s. per inch diameter of Steam Cylinder r,

according to the relative Diameter of Pump for which Condenser is required.

indicating a steam pressure of 36 lbs. per square inch, 80 yards from the Pump and the Condenser vacuum gauge on the exhaust pipe indicating a steady vacuum of 21½ inches, I turned the exhaust steam from the Condenser into the atmosphere, when the speed at once fell to 44 strokes per minute. The working economy thus shown is really so great that the cost of the Condenser must be paid in a very short time.

(Signed)

J. THOMPSON.

NORTH OF ENGLAND HOUSE
SOUTH WALES HOUSE

TANGYE BROTHERS AND RAKE, ST. NICHOLAS BUILDINGS, NEWCASTLE-ON-TYNE.
TANGYE BROTHERS AND STEEL, Tradeagar Place, NEWPORT, Mon.; and Oxford Buildings, SWANSEA.

THE "LEVET" ROCK DRILL.

SUPERIOR TO ALL OTHERS.



COPY OF TESTIMONIAL FROM THE ENGINEER, BLANZY MINES, FRANCE. Feb. 25, 1875.

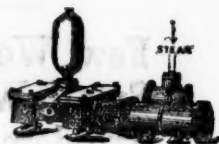
I hereby certify that the new Rock Drill of C. Levet's System has worked at the Blanzey Mines since Nov. 20 without there being the slightest necessity for repair. Its results up to this date have been superior to the other Rock Drills employed in the said mines.

(Signed)
THE ENGINEER OF THE MINES, POUYMAIRAC.

THE SACCHARUM WORKS, SOUTHAMPTON.
ANGLO-BAVARIAN BREWERY.

GENTLEMEN.—We have much pleasure in stating that the "STANDARD" Steam Pumps supplied to us for these works, and for our Brewery at Shepton Mallet, give us entire satisfaction. The two first we had from you have been in use for 12 months, and they are still in good working order. THEY ARE ENTIRELY FREE FROM THE NOISE IN WORKING WHICH ALL OTHER STEAM PUMPS WE HAVE TRIED ARE SUBJECT TO; they throw a large quantity of liquor fully equal to the amount named in your Circular, and we can confidently recommend them in preference to any other pumps we have used.

Yours truly,
HILL, GARTON, AND CO.



FOR PARTICULARS OF

ROCK DRILLS, AIR COMPRESSORS, COAL CUTTERS, "STANDARD" PUMPS,
AND ALL OTHER MINING MACHINERY, APPLY TO

CHARLES HARWOOD & CO.,

St. Stephen's Chambers, Telegraph-street, Moorgate-street,
LONDON, E.C.

GEORGE ANGUS AND COMPANY,

ST. JOHN'S LEATHER AND INDIA-RUBBER WORKS, NEWCASTLE-UPON-TYNE.

Every description of Leather, India-rubber, and Gutta-percha for Engineering and General Mechanical purposes.

The ONLY PRIZE awarded for "FUEL ECONOMISERS" at the Vienna, Paris, and Moscow Exhibitions, was given to

GREEN'S PATENT FUEL ECONOMISER.

AN INDISPENSABLE APPENDAGE TO STEAM BOILERS.



MOSCOW, 1872.

In operation to
upwards of
2,550,000 h.p.



VIENNA, 1873.

SAVES
20 to 25 per cent.
of Fuel.



PARIS, 1867.

EDWARD GREEN AND SON, Engineers and Sole Makers, 14, St. Ann's-square, Manchester.

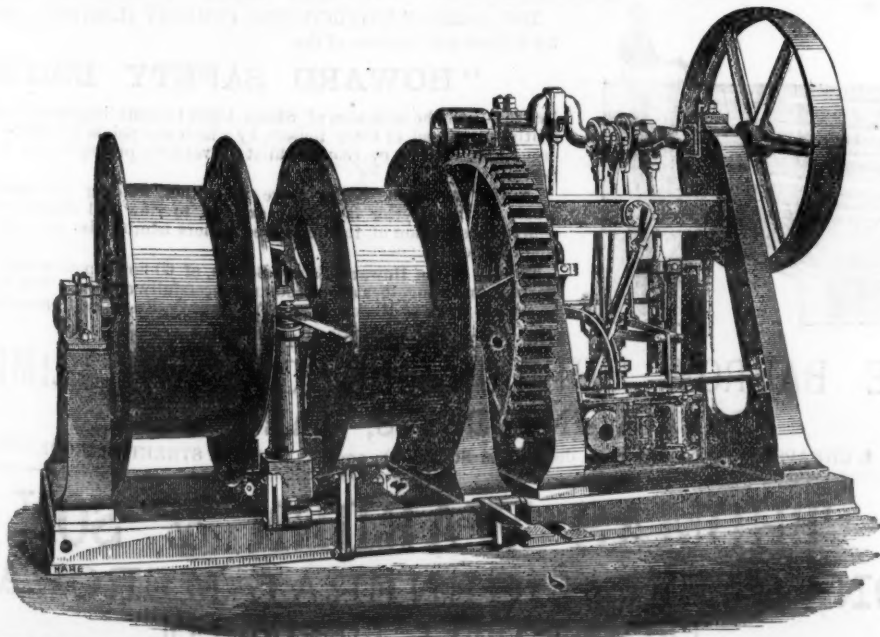
ALSO LONDON, GLASGOW, DUSSELDORF, &c.—WORKS: WAKEFIELD.

COAL-CUTTING MACHINERY.

W. and S. FIRTH undertake to CUT, economically, the hardest CANNEL, ANTHRACITE, SHALE, or ORDINARY COAL, ANY DEPTH, UP TO FIVE FEET.

Apply.—**16, YORK PLACE, LEEDS.**

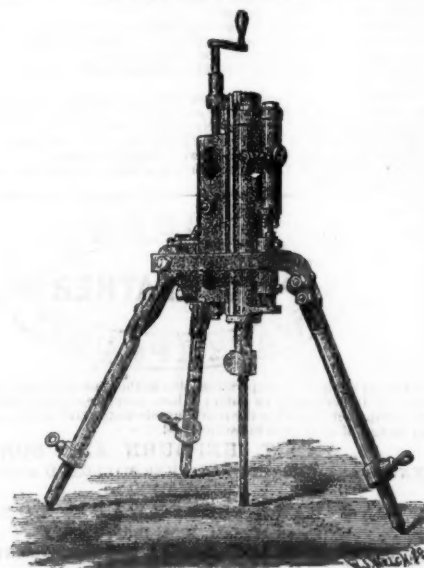
I. G. BASS, 18, BOW STREET, SHEFFIELD.



IMPROVED DESIGN of Engine for HAULING, for use with either Steam or Compressed Air.
Takes less room, and can be supplied for less money, than any other Engine of same power.

May also be had with single drum for winding.

THE "CHAMPION" ROCK BORER, For Tunnels, Mines, Quarries AND OTHER WORKS.



The "CHAMPION" Rock Borer has been designed after years of experience of other Rock Drills; it surpasses them in their good qualities, and avoids their imperfections, and while being of the very best make and material, it is absolutely the cheapest in the market. Intending purchasers can satisfy themselves of the excellence of this Rock Borer by seeing it in actual operation.

ULLATHORNE & CO.,

No. 56, METROPOLITAN BUILDINGS, QUEEN VICTORIA STREET, LONDON, E.C.

THE IRON AND COAL TRADES' REVIEW:
ROYAL EXCHANGE, MIDDLESBOROUGH.
The IRON AND COAL TRADES' REVIEW is extensively circulated amongst the Iron Producers, Manufacturers, and Consumers, Coalowners, &c., in all the iron and coal districts. It is, therefore, one of the leading organs for advertising every description of Iron Manufactures, Machinery, New Inventions, and all matters relating to the Iron, Coal, Hardware, Engineering, and Metal Trades in general. Offices of the Review: London: 7, Westminster Chambers, S.W.; Middlesborough-on Tees: Royal Exchange; Newcastle-on-Tyne: 60, Grey-street.

Ore Crushers, with H.R.M.'s New Patent Crushing Jaw.

EXTENSIVELY USED BY
MINE OWNERS.

Few Working Parts.
Small Wear and Tear.
Freedom from Breakage.
Simplicity of Construction.
Excellence of Sample.
Economy of Power.

ALSO,

ROAD METAL-MAKING MACHINES,

WITH

H.R.M.'s New Patent Cubing Jaw.

FOR

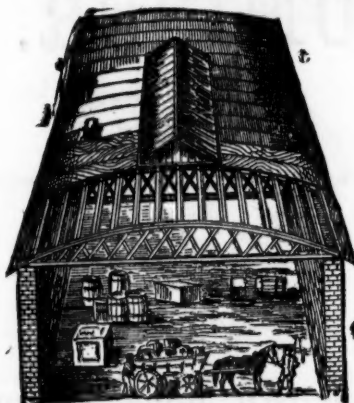
REDUCING THE MATERIAL

TO

ANY REQUIRED SIZE.

EXCLUSIVELY ADOPTED BY HER
MAJESTY'S GOVERNMENT.

M'TEAR AND CO'S CIRCULAR FELT ROOFING,



The above drawing shows the construction of this cheap and handsome roof, now much used for covering factories, stores, sheds, farm buildings, &c., the principal of which are double bow and string girders of best pine timber, sheathed with 1/2 in. boards, supported on the girders by purlins running longitudinally, the whole being covered with patent waterproof roofing felt. These roofs so combine lightness with strength that they can be constructed up to 100 ft. span without centre supports, thus not only affording a clear wide space, but effecting a great saving both in the cost of roof and uprights.

They can be made with or without top-lights, ventilators, &c. Felt roofs of any description executed in accordance with plans. Prices for plain roofs from 30s. to 60s. per square, according to span, size, and situation.

Manufacturers of PATENT FELTED SHEATHING, for covering ships' bottoms under copper or zinc.

INODOROUS FELT for lining damp walls and under floor cloths.

DRY HAIR FELT, for deadening sound and for covering steam pipes, thereby saving 25 per cent. in fuel by preventing the radiation of heat.

PATENT ASPHALTE ROOFING FELT, price 1d. per square foot.

Wholesale buyers and exporters allowed liberal discounts.

PATENT ROOFING VARNISH, in boxes from 3 gallons to any quantity required 8d. per gallon.



By a special method of preparation, this leather is made solid, perfectly close in texture, and impermeable to water; it has, therefore, all the qualifications essential for pump buckets, and is the most durable material of which they can be made. It may be had of all dealers in leather, and of—

I. AND T. HEPBURN AND SONS,
ANNERS AND CURRIERS, LEATHER MILLBAND AND ROSE PIPE
MANUFACTURERS,
LONG LANE, SOUTHWARK, LONDON
Prize Medals, 1851, 1855, 1862, for
MILL BANDS, ROSE, AND LEATHER FOR MACHINERY PURPOSES.

THE GREAT ADVERTISING MEDIUM FOR WALES.
THE SOUTH WALES EVENING TELEGRAM
(DAILY), and
SOUTH WALES GAZETTE
(WEEKLY), established 1857,
the largest and most widely circulated papers in Monmouthshire and South Wales
CHIEF OFFICES—NEWPORT, MON.; and at CARDIFF.

The "Evening Telegram" is published daily, the first edition at Three P.M., the second edition at Five P.M. On Friday, the "Telegram" is combined with the "South Wales Weekly Gazette," and advertisements ordered for not less than six consecutive insertions will be inserted at a uniform charge in both papers.
P.O.O. and cheques payable to Henry Russell Evans, 14, Commercial-street Newport, Monmouthshire.

Just published, Free Edition.

GUIDE TO HEALTH: or, ADVICE AND INSTRUCTIONS FOR
THE CURE OF NERVOUS DEBILITY.—A New Medical Work on the
Treatment of Local Debility, Consumption, Loss of Memory, Physical Depression,
Indigestion, and all diseases resulting from loss of nerve power. Illustrated with
cases and testimonials. Sent free for two stamps.—Dr. SMITH will, for the benefit
of country patients, on receiving a description of their case, send a confidential
letter of advice.—Address, Dr. H. SMITH, 8 Burton-crescent London, W.C.

H.R. MARSDEN, LEEDS,

ENGINEER,

Immense Saving of Labour.

Mining Improvements, Revolving Picking Table.

950 NOW IN USE.

AWARDED 45 GOLD AND SILVER MEDALS

By the PATENT MACHINE

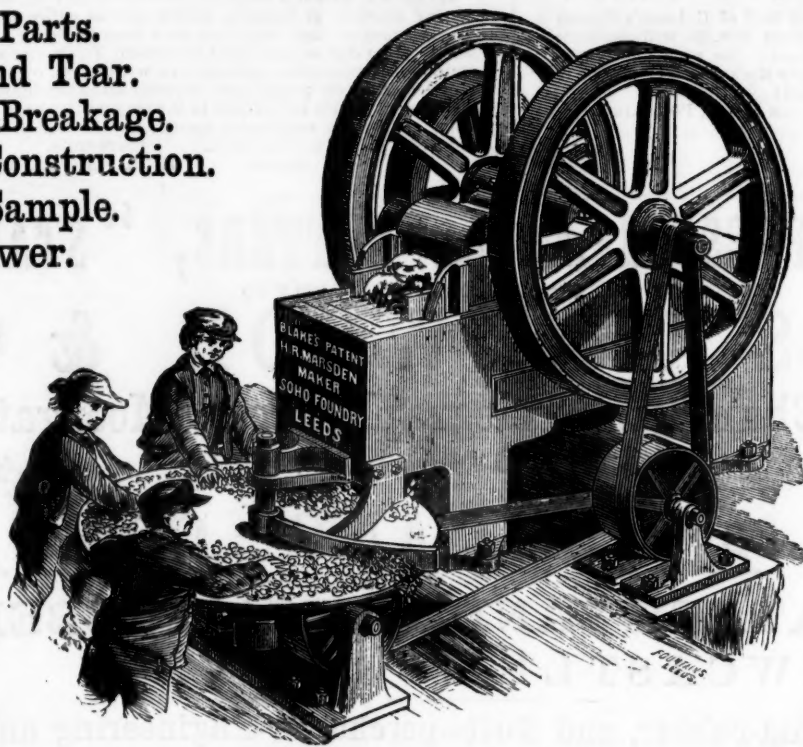
HERE ILLUSTRATED

60 to 70 Tons of Ore

MAY BE

CRUSHED OR SEPARATED

PER DAY OF TEN HOURS.



EXTRACT FROM TESTIMONIALS:

"Although I have travelled hundreds of miles for the purpose of, and spent several days in, examining what are styled ORE CRUSHERS, yours only embrace and combine the true principles of action and construction for the purpose designed."

CATALOGUES FREE on application to

H. R. MARSDEN,
Patentee and Sole Maker,
LEEDS.

J. WOOD ASTON AND CO., STOURBRIDGE

(WORKS AND OFFICES ADJOINING CRADLEY STATION),

Manufacturers of

CRANE, INCLINE, AND PIT CHAINS,

Also CHAIN CABLES, ANCHORS, and RIGGING CHAINS, IRON and STEEL SHOVELS, SPADES and FORKS, ANVILS, VICES, SCYTHES, HAY and CHAFF KNIVES, PICKS, HAMMERS, NAILS, RAILWAY and MINING TOOLS, FRYING PANS, BOWLS, LADLES, &c., &c.

Crab Winches, Pulley and Snatch Blocks, Screw and Lifting Jacks, Ship Knees, Forgings, and Use Iron of all descriptions, STOURBRIDGE FIRE BRICKS AND CLAY.

ARTESIAN BORINGS,

For WATER SUPPLY to TOWNS, LAND IRRIGATION, and MINERAL EXPLORATIONS, may be executed of any diameter, from 6 in. to 36 in., and to any depth to 2000 ft.,

Pistons & Air-pump Buckets fitted with Patent Elastic Metallic Packing

of which upwards of 8684 have been made to March, 1875.

MATHER AND PLATT,

MAKERS OF LARGE PUMPS AND PUMPING ENGINES.

Improved Valves and Taps for Water, Steam, Gas, &c.

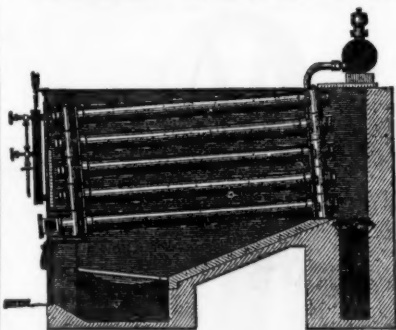
PATENT STEAM EARTH-BORING MACHINE

ENGINEERS and MACHINE MAKERS to CALICO PRINTERS, BLEACHERS, DYERS, and FINISHERS.

SALFORD IRONWORKS, MANCHESTER.

PRICES AND PARTICULARS ON APPLICATION.

IMPORTANT TO STEAM USERS.



THE BARROW SHIPBUILDING COMPANY (LIMITED), having purchased the Patents and Business of the

"HOWARD SAFETY BOILER,"

Desire to call the attention of Steam Users to some important improvements recently introduced in these Boilers, by which any points of objection to previous designs are entirely overcome, whilst the valuable principle, so widely recognised, is retained.

In the improved Boiler there is neither welding or screwing, and the whole of the interior is readily exposed to view and cleaned out. The more simple construction of the improved Boilers admits also of a substantial reduction in price.

Twenty of the Howard Safety Boilers, of 60-horse power each, are in use at Barrow, and altogether about 800 are successfully at work. The Boilers may also be seen at work at Messrs. J. and F. Howard's, Britannia Ironworks, Bedford.

FOR PARTICULARS, APPLY TO

THE BARROW SHIPBUILDING COMPANY, LIMITED,
BARROW-IN-FURNESS, LANCASHIRE;

4, CHEAPSIDE, LONDON (three doors from St. Paul's); and 43, MARKET STREET, MANCHESTER.

THOMAS WARDEN & SON, IRON, STEEL, AND GENERAL MERCHANTS, LIONEL STREET, BIRMINGHAM,

Manufacturers of Anvils, Vices, Hammers, Bellows, Tug Irons, Hydraulic and Screw Jacks, Crabs, Cranes, Spades, Shovels, Picks, Arms and Boxes, Axles, Springs, Hurdles and Fencing, Screw Bolts, Washers, Hames, Chains, Files, Nails, &c., &c.

SECOND-HAND RAILS, AND EVERY DESCRIPTION OF RAILWAY, COLLIERY, AND CONTRACTORS PLANT ALWAYS ON HAND.